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User Guide for
FEBFL6961FL6300_L08U070A

70 W LED Driver at Universal Line

Featured Fairchild Product:
FL6961 + FL6300A

***Direct questions or comments
about this evaluation board to:
“Worldwide Direct Support”***

Fairchild Semiconductor.com



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This user guide supports the evaluation kit for the FL6961 & FL6300A. It should be used in conjunction with the FL6961 & FL6300A datasheets as well as Fairchild's application notes and technical support team. Please visit Fairchild's website at www.fairchildsemi.com.

1. Introduction

This document describes the proposed solution for a universal LED ballast using the FL6961 CRM PFC controller and the FL6300A QR PWM controller. The input voltage range is $90 V_{RMS} - 277 V_{RMS}$ and there is one DC output with a constant current of 2.9 A at $24 V_{MAX}$. This document contains A general description of FL6961 & FL6300A, the power supply specification, schematic, a bill of materials, and the typical operating characteristics.

1.1. General Description of FL6961

The FL6961 is an active Power Factor Correction (PFC) controller for boost PFC applications that operate in Critical Conduction Mode (CRM). It uses a voltage mode PWM that compares an internal ramp signal with the error amplifier output to generate the MOSFET turn-off signal. Because the voltage-mode CRM PFC controller does not need rectified AC line voltage information, it saves the power loss of the input voltage-sensing network required by the current-mode CRM PFC controller.

1.2. Features of FL6961

- Boundary Mode PFC Controller
- Low Input Current THD
- Controlled On-Time PWM
- Zero-Current Detection (ZCD)
- Cycle-by-Cycle Current Limiting
- Leading-Edge Blanking Instead of RC Filtering
- Low Startup Current: 10 μ A (Typical)
- Low Operating Current: 4.5 mA (Typical)
- Feedback Open-Loop Protection
- Programmable Maximum On-Time (MOT)
- Output Over-Voltage Clamping Protection
- Clamped Gate Output Voltage: 16.5 V

1.3. Block Diagram of FL6961

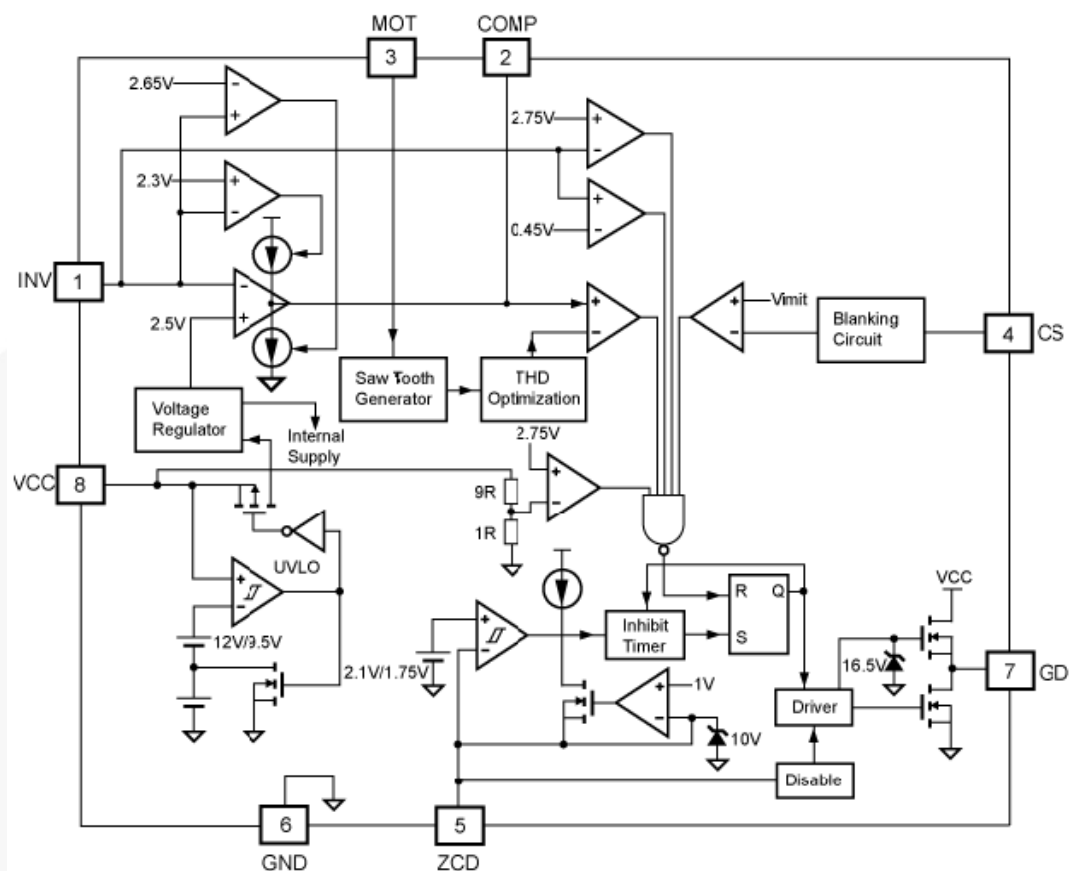


Figure 1. FL6961 Block Diagram

2. Evaluation Board Specifications

Table 1. Summary of Features for LED Lighting Bulb

| Main Controller | FL6961 & FL6300A |
|-------------------------|---|
| Input Voltage Range | 90 V _{AC} ~277 V _{AC} |
| Input Voltage Frequency | 47 Hz~63 Hz |
| Rated Output Power | 70 W |
| Rated Output Voltage | 24 V |
| Rated Output Current | 2.9 A |
| Application | LED Lighting |

All data of the evaluation board was measured with the board enclosed in a case and external temperature of around 25°C.

3. Photographs

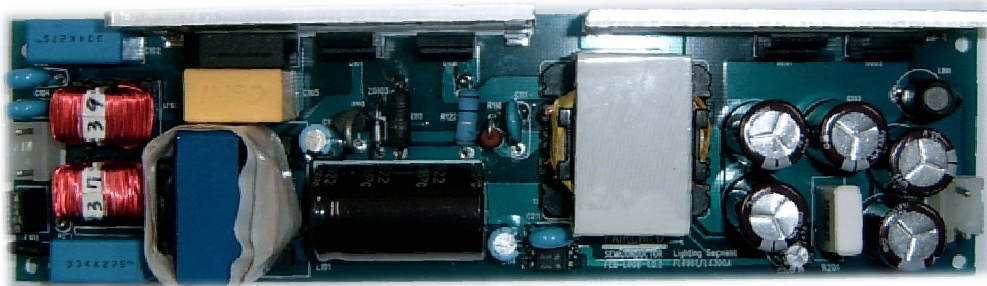


Figure 3. Photograph (183 mm (L) x 55 mm (W)) Top View

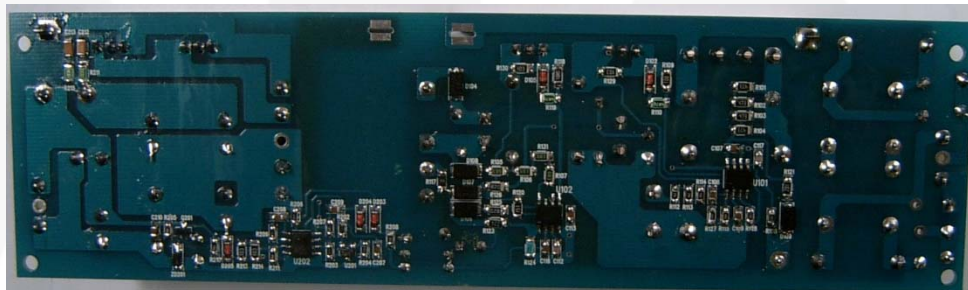


Figure 4. Photograph (183 mm (L) x 55 mm (W)) Bottom View

4. Printed Circuit Board

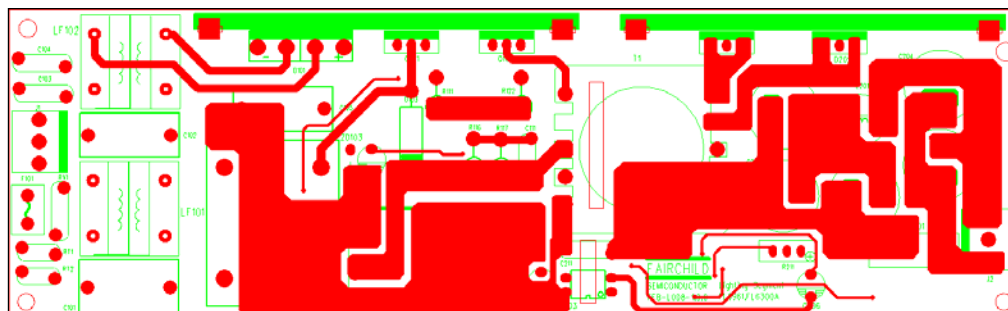


Figure 5. Printed PCB, Top Side

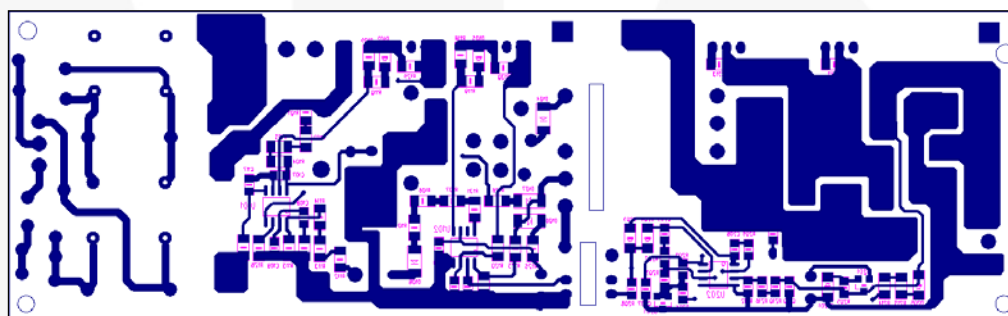


Figure 6. Printed PCB, Bottom Side

5. Schematic

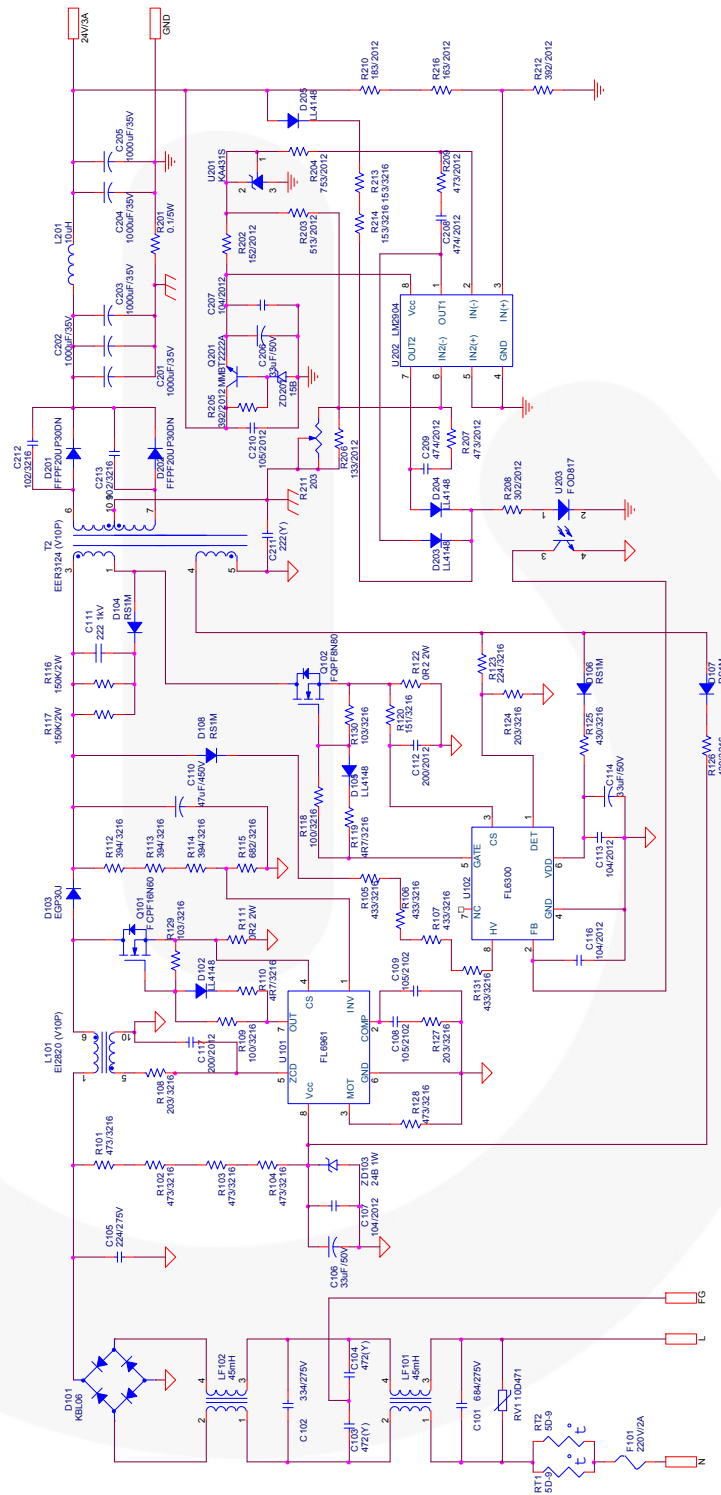


Figure 7. Evaluation Board Schematic

6. Bill of Materials

Table 2. Bill of Materials of Evaluation Board

| Item No. | Part Reference | Value | Qty | Description |
|----------|------------------------------|---------------------|-----|---|
| 1 | U101 | FL6961 | 1 | CRM PFC Controller, Fairchild Semiconductor |
| 2 | U102 | FL6300A | 1 | QR PWM Controller, Fairchild Semiconductor) |
| 3 | Q101 | FCPF20N60 | 1 | 600 V / 20 A MOSFET, Fairchild Semiconductor |
| 4 | Q102 | FQPF8N80 | 1 | 800 V / 8 A MOSFET, Fairchild Semiconductor |
| 5 | D201, D202 | FFPF20UP30DN | 2 | Ultra-Fast Recovery Power Rectifier, Fairchild Semiconductor |
| 6 | D103 | EGP30J | 1 | 600 V / 3 A Ultra-Fast Recovery Diode, Fairchild Semiconductor |
| 7 | D104, D106, D107, D108 | RS1M | 4 | 1000 V / 1 A Ultra-Fast Recovery Diode, Fairchild Semiconductor |
| 8 | D101 | KBL06 | 1 | Bridge Diode, Fairchild Semiconductor |
| 9 | Q201 | MMBT2222A | 1 | General-Purpose Transistor, Fairchild Semiconductor |
| 10 | U202 | LM2904 | 1 | Dual OP AMP, Fairchild Semiconductor |
| 11 | U203 | FOD817 | 1 | Opto-Coupler, Fairchild Semiconductor |
| 12 | U201 | KA431S | 1 | Shunt Regulator, Fairchild Semiconductor |
| 13 | ZD103 | 24B 1W | 1 | Zener Diode, Fairchild Semiconductor |
| 14 | ZD201 | 15B | 1 | Zener Diode, Fairchild Semiconductor |
| 15 | D102, D105, D203, D204, D205 | LL4148 | 5 | General-Purpose Diode, Fairchild Semiconductor |
| 16 | C101 | 684 / 275 V | 1 | 0.68 μ F / 275 V _{AC} X – Capacitor |
| 17 | C102 | 334 / 275 V | 1 | 0.33 μ F / 275 V _{AC} X – Capacitor |
| 18 | C105 | 224 / 275 V | 1 | 0.22 μ F / 275 V _{AC} X – Capacitor |
| 19 | C103,C104 | 472 (Y) | 2 | 4.7 nF / 250 V Y – Capacitor |
| 20 | C211 | 222 (Y) | 1 | 2.2 nF / 250 V Y – Capacitor |
| 21 | C106, C114, C206 | 33 μ F / 50V | 3 | 33 μ F / 50 V Electrolytic Capacitor, 105°C |
| 22 | C107, C113, C116, C207 | 104/ 2012 | 4 | 0.1 μ F SMD Capacitor 2012 |
| 23 | C108, C109, C210 | 105 / 2102 | 3 | 1 μ F SMD Capacitor 2012 |
| 24 | C110 | 68 μ F / 450 V | 1 | 68 μ F / 450 V Electrolytic Capacitor, 105°C |
| 25 | C111 | 222 / 1 kV | 1 | 2.2 nF Ceramic-Capacitor |
| 26 | C112, C117 | 200 / 2012 | 2 | 20 pF SMD Capacitor 2012 |
| 27 | C201, C202, C203, C204, C205 | 1000 μ F / 35 V | 5 | 1000 μ F / 35 V Electrolytic Capacitor, 105°C |
| 28 | C208, C209 | 474 / 2012 | 2 | 0.47 μ F SMD Capacitor 2012 |
| 29 | C212, C213 | 102 / 3216 | 2 | 1 nF SMD Capacitor 3216 |
| 30 | F101 | 250 V / 2 A | 1 | Fuse |
| 31 | L101 | EI2820 | 1 | PFC Inductor (V10P), 450 μ H, 1 kHz, 1 V |
| 32 | L201 | 10 μ H | 1 | 10 μ H Stick Inductor |
| 33 | LF101, LF102 | 45 mH | 2 | 45 mH Line Filter |
| 34 | R101, R102, R103, R104 | 104 / 3216 | 4 | 100 k Ω SMD Resistor 3216 |
| 35 | R128 | 393 / 3216 | 1 | 39 k Ω SMD Resistor 3216 |
| 36 | R105, R106, R107, R131 | 433 / 3216 | 4 | 43 k Ω SMD Resistor 3216 |

Bill of Materials (Continued)

| Item No. | Part Reference | Value | Qty | Description |
|----------|------------------|-------------|-----|---|
| 37 | R108, R124, R127 | 203 / 3216 | 3 | 20 kΩ SMD Resistor 3216 |
| 38 | R109, R118 | 100 / 3216 | 2 | 10 Ω SMD Resistor 3216 |
| 39 | R110, R119 | 4R7 / 3216 | 2 | 4.7 Ω SMD Resistor 3216 |
| 40 | R111, R122 | 0R2 / 2 W | 2 | 0.2 Ω Metal Film Resistor 2 W |
| 41 | R112, R113, R114 | 394 / 3216 | 3 | 390 kΩ SMD Resistor 3216 |
| 42 | R115 | 682 / 3216 | 1 | 6.8 kΩ SMD Resistor 3216 |
| 43 | R213, R214 | 153 / 3216 | 2 | 15 kΩ SMD Resistor 3216 |
| 44 | R116, R117 | 150 K / 2 W | 2 | 150 kΩ Metal Film Resistor 2 W |
| 45 | R120 | 151 / 3216 | 1 | 150 Ω SMD Resistor 3216 |
| 46 | R123 | 224 / 3216 | 1 | 220 kΩ SMD Resistor 3216 |
| 47 | R125, R126 | 430 / 3216 | 2 | 43 Ω SMD Resistor 3216 |
| 48 | R129, R130 | 103 / 3216 | 2 | 10 kΩ SMD Resistor 3216 |
| 49 | R201 | 0.1 / 5 W | 1 | 0.1 Ω MPR Resistor 5W |
| 50 | R202 | 152 / 2012 | 1 | 1.5 kΩ SMD Resistor 2012 |
| 51 | R203 | 513 / 2012 | 1 | 51 kΩ SMD Resistor 2012 |
| 52 | R204 | 753 / 2012 | 1 | 75 kΩ SMD Resistor 2012 |
| 53 | R205 | 392 / 2012 | 1 | 3.9 kΩ SMD Resistor 2012 |
| 54 | R206 | 133 / 2012 | 1 | 13 kΩ SMD Resistor 2012 |
| 55 | R207, R209 | 473 / 2012 | 2 | 47 kΩ SMD Resistor 2012 |
| 56 | R208 | 302 / 2012 | 1 | 3 kΩ SMD Resistor 2012 |
| 57 | R212 | 432 / 2012 | 1 | 4.3 kΩ SMD Resistor 2012 |
| 58 | R210 | 153 / 2012 | 1 | 15 kΩ SMD Resistor 2012 |
| 59 | R216 | 223 / 2012 | 1 | 22 kΩ SMD Resistor 2012 |
| 60 | R211 | 20 k | 1 | Variable Resistor 20 k |
| 61 | RT1, RT2 | 5D-9 | 2 | NTC |
| 62 | T2 | EER3124 | 1 | QR Transformer (V10P), 500 μH, 1 kHz, 1 V |
| 63 | RV1 | 10D471 | 1 | VARISTOR |

7. Transformer Design

7.1. Flyback Converter Transformer (T2)

- Core: EER3124
- Bobbin: 10 pins

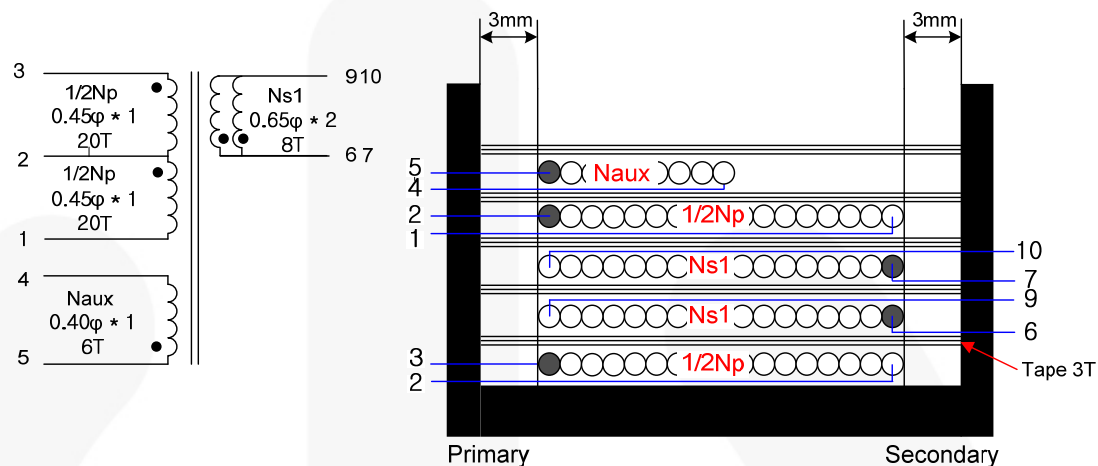


Figure 8. Transformer Specifications & Construction (EER3124)

Table 3. Winding Specifications

| No. | Winding | Pin (S → F) | Wire | Turns | Winding Method |
|--|---------|-------------|----------|-------|------------------|
| 1 | 1/2Np | 3 → 2 | 0.10φ×20 | 20 Ts | Solenoid Winding |
| Insulation: Polyester Tape t = 0.025 mm, 3-Layer | | | | | |
| 2 | Ns1 | 6 → 9 | 0.10φ×50 | 8 Ts | Solenoid Winding |
| Insulation: Polyester Tape t = 0.025 mm, 1-Layer | | | | | |
| 3 | Ns2 | 7 → 10 | 0.10φ×50 | 8 Ts | Solenoid Winding |
| Insulation: Polyester Tape t = 0.025 mm, 3-Layer | | | | | |
| 4 | 1/2Np | 2 → 1 | 0.10φ×20 | 20 Ts | Solenoid Winding |
| Insulation: Polyester Tape t = 0.025 mm, 2-Layer | | | | | |
| 6 | Naux | 5 → 4 | 0.40φ×1 | 6 Ts | Solenoid Winding |
| Insulation: Polyester Tape t = 0.025 mm, 3-Layer | | | | | |

Table 4. Electrical Characteristics

| | Pin | Specification | Remark |
|------------|-------|---------------|-----------------------|
| Inductance | 1 – 3 | 500 μH ±7% | 1 kHz, 1 V |
| Leakage | 1 – 3 | 14 μH Maximum | Short All Output Pins |

7.2. Power Factor Controller Transformer (L101)

- Core : EI2820
- Bobbin : 10 pin

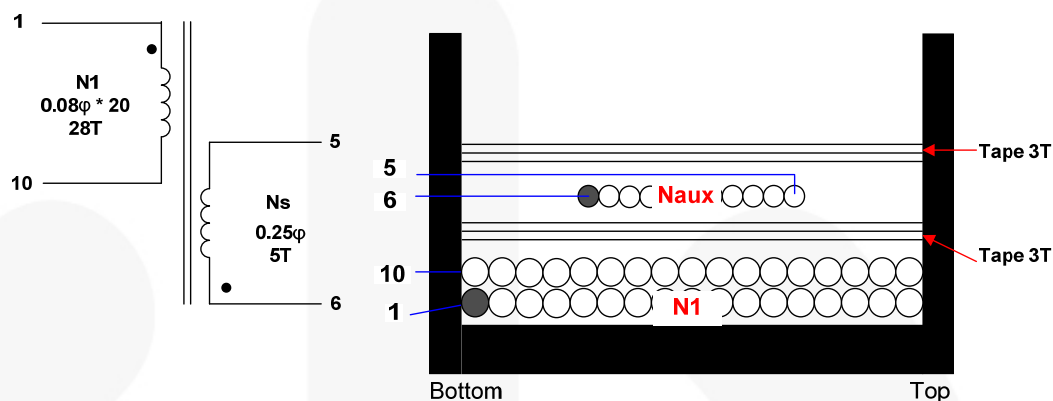


Figure 9. Inductor Specifications & Construction (EI2824)

Table 5. Winding Specifications

| No | Winding | Pin (S→F) | Wire | Turns | Winding Method |
|--|---------|-----------|----------|-------|------------------|
| 1 | N1 | 1 → 10 | 0.12φ×25 | 44 Ts | Solenoid Winding |
| Insulation: Polyester Tape t = 0.025 mm, 3-Layer | | | | | |
| 2 | Ns1 | 7 → 5 | 0.1φ×12 | 6 Ts | Space Winding |
| Insulation: Polyester Tape t = 0.025 mm, 3-Layer | | | | | |

Table 6. Electrical Characteristics

| | Pin | Specification | Remark |
|------------|--------|---------------|-----------------------|
| Inductance | 1 – 10 | 450 μH | 1 kHz, 1 V |
| Leakage | 1 – 10 | 10 μH Maximum | Short All Output Pins |

8. Performance of Evaluation Board

Table 7. Test Conditions & Items

| Ambient Temperature | $T_A = 25^{\circ}\text{C}$ |
|---------------------|--|
| Test Equipment | AC Power Source: PCR500L by Kikusui Power Analyzer: PM3000 by Voltech Electronic Load: PLZ303WH by KIKUSUI Multi Meter: 2002 by KEITHLEY, 45 by FLUKE Oscilloscope: 104Xi by LeCroy Two-Line V-Network: ENV216 by ROHDE & SCHWARZ Thermometer: Thermal CAM SC640 by FLIR SYSTEMS |



8.1. Electrical Performances

Figure 10 shows at least 83% system efficiency with universal input condition at the rated output load.

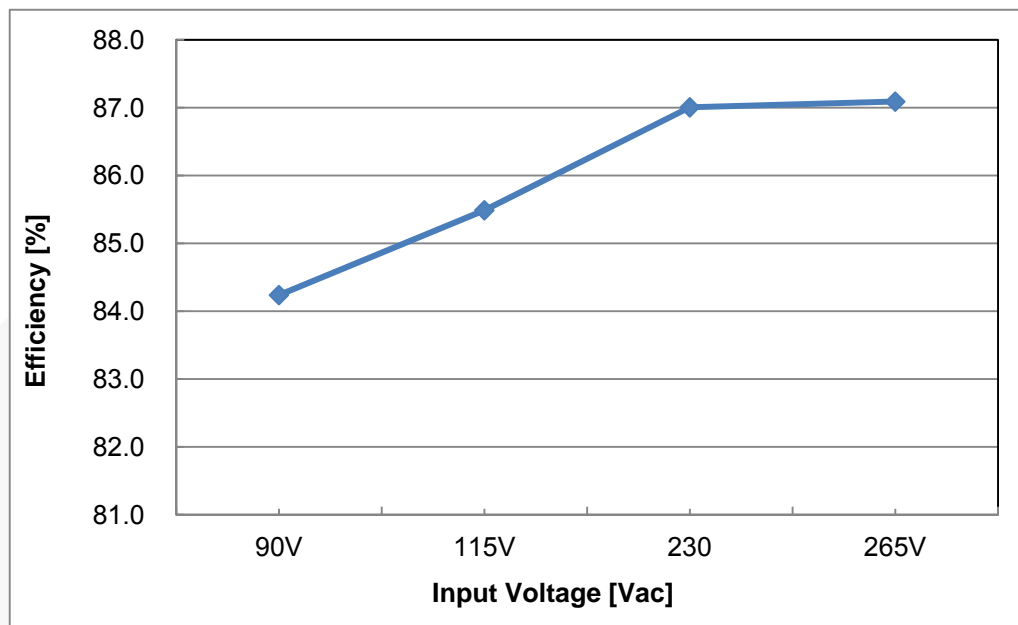


Figure 10. System Efficiency

| Input Voltage | 90 V _{AC} | 115 V _{AC} | 230 V _{AC} | 277 V _{AC} |
|---------------|--------------------|---------------------|---------------------|---------------------|
| Efficiency | 83.02% | 84.77% | 87.23% | 87.33% |

8.2. Power Factor (PF)

Figure 11 shows consistent results over 90% PF results with universal input condition at the rated output power.

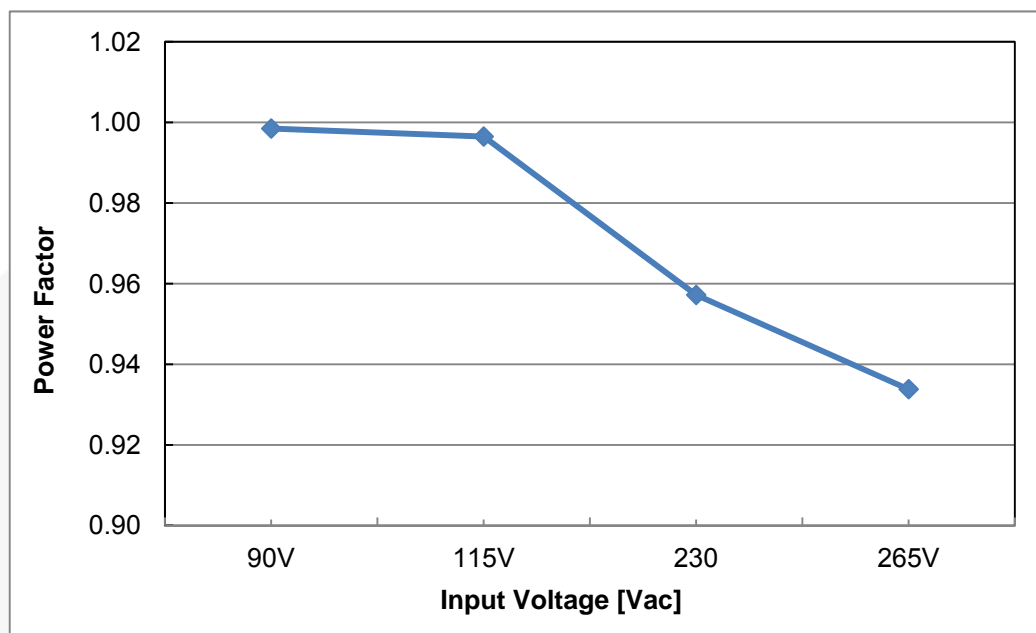


Figure 11. Power Factor

| Input Voltage | 90 V _{AC} | 115 V _{AC} | 230 V _{AC} | 277 V _{AC} |
|---------------|--------------------|---------------------|---------------------|---------------------|
| PF | 0.996 | 0.995 | 0.954 | 0.913 |

8.3. Total Harmonic Distortion (THD)

Figure 12 through Figure 15 show the test results of FL6961 and FL6300A evaluation board. All the results meet the international regulations.

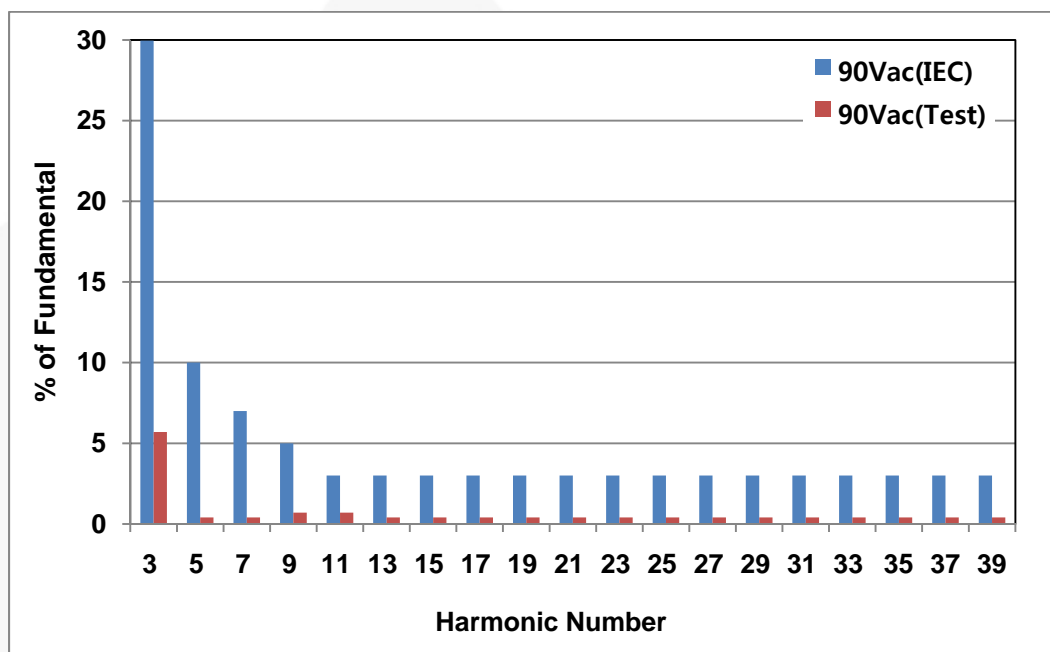


Figure 12. THD Performance Results at 90 V_{AC}

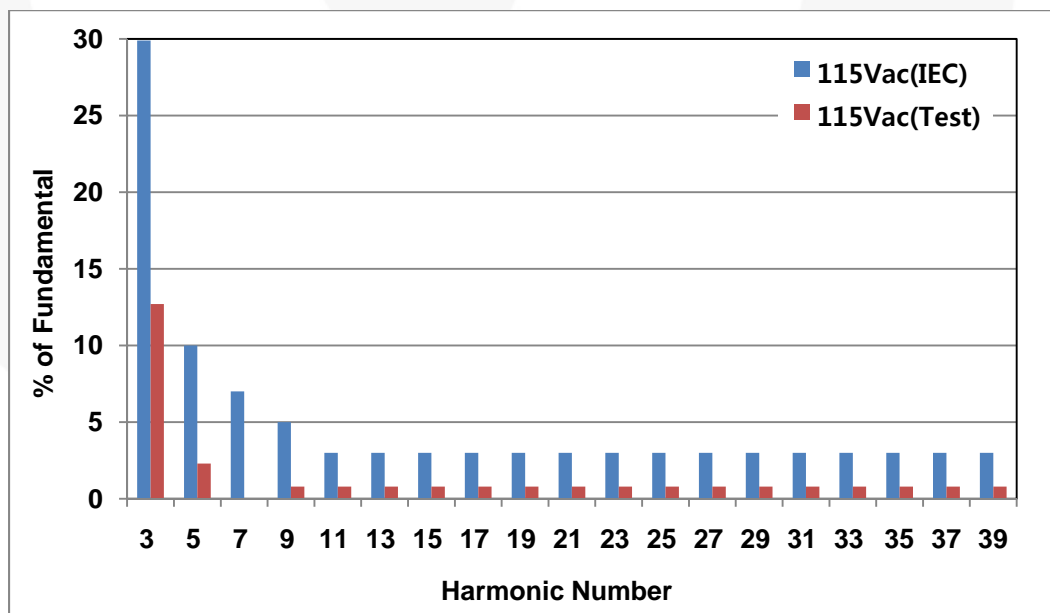


Figure 13. THD Performance Results at 115 V_{AC}

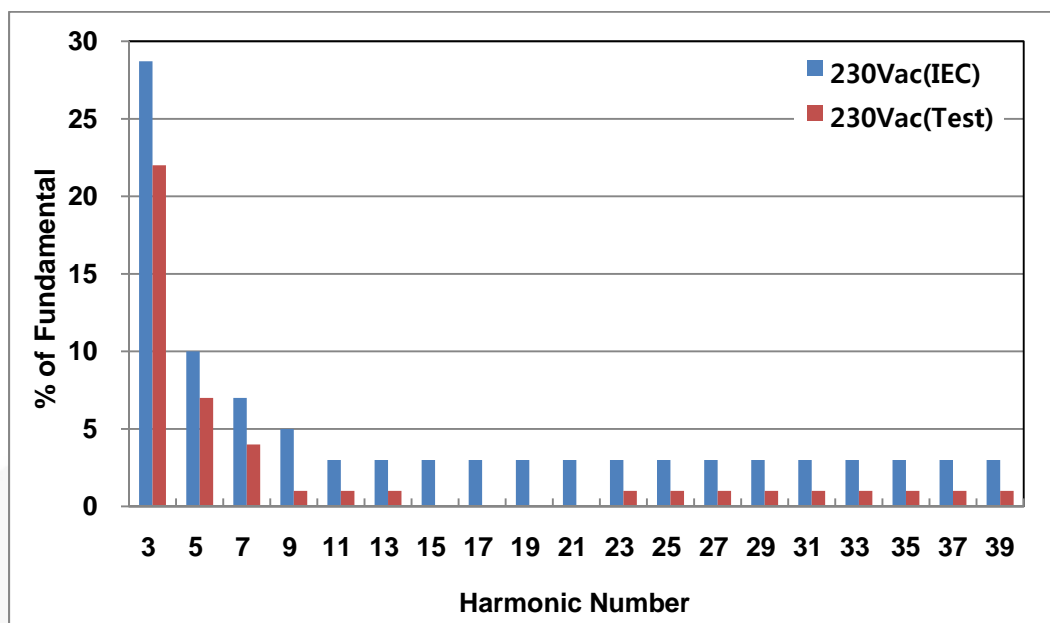


Figure 14. THD Performance Results at 230 V_{AC}

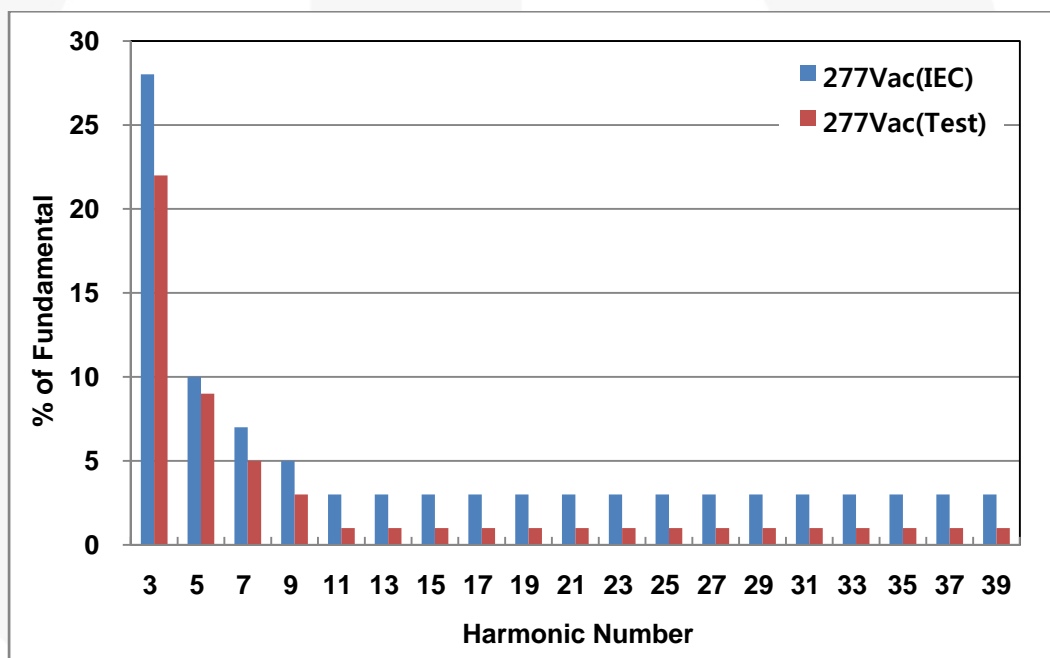


Figure 15. THD Performance Results at 277 V_{AC}

8.4. Constant Current (CC) & Constant Voltage (CV)

Figure 16 shows the typical CC/CV performance on the board, showing very stable CC performance at 90 V_{AC} ~ 277 V_{AC} input conditions.

| Input Voltage | Min. Current [A] | Max. Current [A] | Tolerance | Remark |
|-----------------------------|------------------|------------------|-----------|--------|
| 90 V _{AC} / 60 Hz | 2.968 | 2.976 | 0.27% | < 10% |
| 115 V _{AC} / 60 Hz | 2.967 | 2.975 | 0.27% | |
| 230 V _{AC} / 60 Hz | 2.977 | 2.984 | 0.23% | |
| 277 V _{AC} / 60 Hz | 2.970 | 2.977 | 0.24% | |
| Total | 2.968 | 2.984 | 0.54% | |

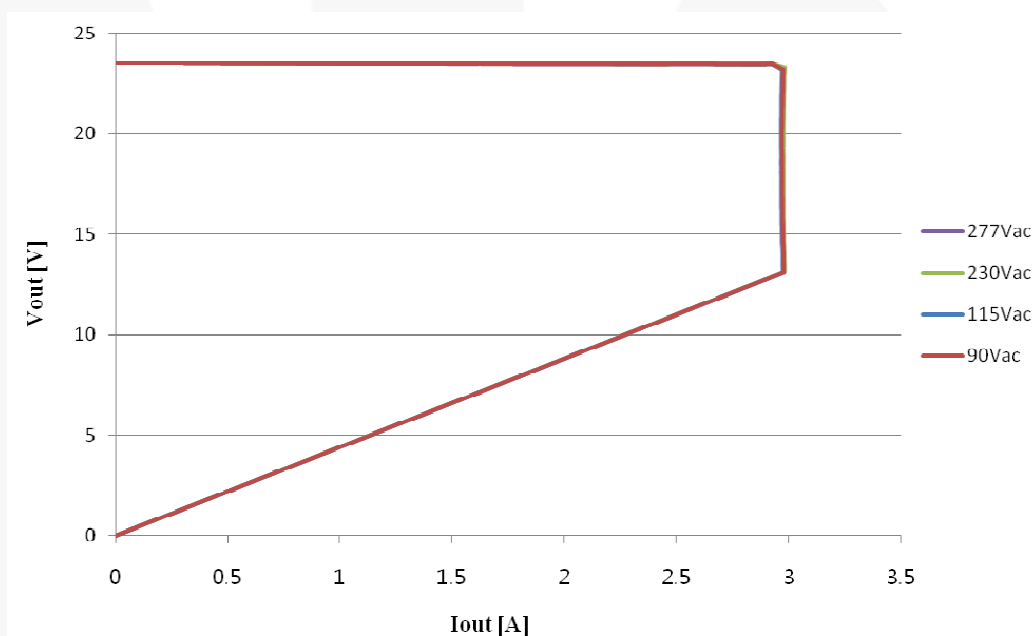


Figure 16. CC/CV Performance

Table 8. CC and CV Measured Data

| 90 V _{AC} | | 115 V _{AC} | | 230 V _{AC} | | 277 V _{AC} | |
|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|
| V _{OUT} [V] | I _{OUT} [A] | V _{OUT} [V] | I _{OUT} [A] | V _{OUT} [V] | I _{OUT} [A] | V _{OUT} [V] | I _{OUT} [A] |
| 23.52 | 0 | 23.52 | 0 | 23.51 | 0 | 23.52 | 0 |
| 23.52 | 0.291 | 23.52 | 0.291 | 23.51 | 0.291 | 23.51 | 0.440 |
| 23.51 | 0.440 | 23.51 | 0.440 | 23.50 | 0.440 | 23.51 | 0.440 |
| 23.50 | 0.582 | 23.50 | 0.582 | 23.49 | 0.582 | 23.50 | 0.582 |
| 23.50 | 0.731 | 23.50 | 0.731 | 23.49 | 0.731 | 23.50 | 0.731 |
| 23.49 | 0.879 | 23.49 | 0.879 | 23.48 | 0.879 | 23.49 | 0.879 |
| 23.48 | 1.022 | 23.48 | 1.022 | 23.47 | 1.021 | 23.48 | 1.022 |
| 23.48 | 1.170 | 23.48 | 1.170 | 23.47 | 1.170 | 23.48 | 1.170 |
| 23.47 | 1.312 | 23.48 | 1.312 | 23.47 | 1.312 | 23.47 | 1.466 |
| 23.47 | 1.466 | 23.47 | 1.466 | 23.46 | 1.466 | 23.46 | 1.615 |
| 23.47 | 1.615 | 23.47 | 1.615 | 23.46 | 1.615 | 23.47 | 1.757 |
| 23.46 | 1.757 | 23.47 | 1.757 | 23.46 | 1.757 | 23.46 | 1.906 |
| 23.46 | 1.906 | 23.46 | 1.906 | 23.46 | 1.905 | 23.46 | 1.906 |
| 23.46 | 2.054 | 23.46 | 2.054 | 23.46 | 2.053 | 23.46 | 2.054 |
| 23.46 | 2.190 | 23.46 | 2.190 | 23.46 | 2.190 | 23.46 | 2.190 |
| 23.46 | 2.344 | 23.46 | 2.344 | 23.45 | 2.343 | 23.46 | 2.344 |
| 23.45 | 2.789 | 23.45 | 2.789 | 23.45 | 2.789 | 23.46 | 2.927 |
| 23.46 | 2.926 | 23.46 | 2.926 | 23.47 | 2.927 | 23.46 | 2.926 |
| 23.46 | 2.926 | 23.46 | 2.926 | 23.47 | 2.927 | 23.22 | 2.975 |
| 23.20 | 2.973 | 23.18 | 2.971 | 23.29 | 2.984 | 23.21 | 2.975 |
| 22.27 | 2.971 | 22.26 | 2.969 | 22.35 | 2.982 | 22.28 | 2.973 |
| 21.69 | 2.970 | 21.68 | 2.968 | 21.77 | 2.980 | 21.10 | 2.972 |
| 20.80 | 2.969 | 20.79 | 2.967 | 20.87 | 2.979 | 20.52 | 2.971 |
| 20.50 | 2.969 | 20.49 | 2.967 | 20.57 | 2.978 | 20.22 | 2.970 |
| 19.89 | 2.968 | 19.87 | 2.967 | 19.94 | 2.978 | 19.90 | 2.970 |
| 19.57 | 2.968 | 19.56 | 2.967 | 19.63 | 2.978 | 19.32 | 2.970 |
| 19.31 | 2.968 | 19.30 | 2.967 | 19.37 | 2.978 | 19.32 | 2.970 |
| 18.70 | 2.969 | 18.69 | 2.968 | 18.76 | 2.978 | 18.71 | 2.971 |
| 18.42 | 2.969 | 18.41 | 2.967 | 18.48 | 2.978 | 18.44 | 2.971 |
| 18.13 | 2.969 | 18.12 | 2.968 | 18.18 | 2.978 | 18.14 | 2.971 |
| 17.53 | 2.969 | 17.53 | 2.968 | 17.59 | 2.978 | 17.54 | 2.971 |
| 17.53 | 2.969 | 17.53 | 2.968 | 17.59 | 2.978 | 17.22 | 2.971 |
| 17.21 | 2.969 | 17.21 | 2.968 | 17.26 | 2.978 | 17.22 | 2.971 |
| 17.21 | 2.969 | 17.21 | 2.968 | 17.26 | 2.978 | 16.94 | 2.971 |
| 16.93 | 2.969 | 16.92 | 2.968 | 19.98 | 2.978 | 16.94 | 2.971 |
| 16.34 | 2.970 | 16.33 | 2.968 | 16.39 | 2.978 | 16.05 | 2.972 |
| 16.04 | 2.970 | 16.03 | 2.969 | 16.08 | 2.978 | 16.05 | 2.972 |
| 16.04 | 2.970 | 16.03 | 2.969 | 16.08 | 2.978 | 15.78 | 2.972 |
| 15.77 | 2.970 | 15.77 | 2.969 | 15.81 | 2.978 | 15.78 | 2.972 |
| 15.47 | 2.971 | 15.47 | 2.970 | 15.51 | 2.979 | 15.17 | 2.973 |
| 15.16 | 2.971 | 15.16 | 2.970 | 15.20 | 2.979 | 15.17 | 2.973 |
| 14.87 | 2.972 | 14.86 | 2.971 | 14.90 | 2.980 | 14.59 | 2.974 |
| 14.58 | 2.972 | 14.58 | 2.971 | 14.62 | 2.980 | 14.59 | 2.974 |
| 14.29 | 2.974 | 14.29 | 2.973 | 14.33 | 2.981 | 14.02 | 2.976 |
| 14.01 | 2.975 | 14.01 | 2.974 | 14.05 | 2.982 | 14.02 | 2.976 |
| 13.69 | 2.975 | 13.69 | 2.974 | 13.72 | 2.982 | 13.41 | 2.977 |
| 13.40 | 2.975 | 13.40 | 2.974 | 13.43 | 2.983 | 13.41 | 2.977 |
| 13.11 | 2.976 | 13.10 | 2.975 | 13.14 | 2.983 | 13.11 | 2.977 |

8.5. Operating Temperature

Figure 17 through Figure 20 show the temperature-checking results on the board in minimum and maximum input voltage condition.

| | 90 V _{AC} / 60 Hz | 277 V _{AC} / 60 Hz | Remark |
|--------------|----------------------------|-----------------------------|-----------------|
| Bridge Diode | 66.3°C | 55.7°C | Top-Side Circle |
| FET(PFC) | 63.5°C | 56.8°C | Top-Side Line |
| FET(QR) | 65.2°C | 56.8°C | Top-Side Box |
| Rectifier | 64.9°C | 65.6°C | Top-Side Spot |

Temperature Results

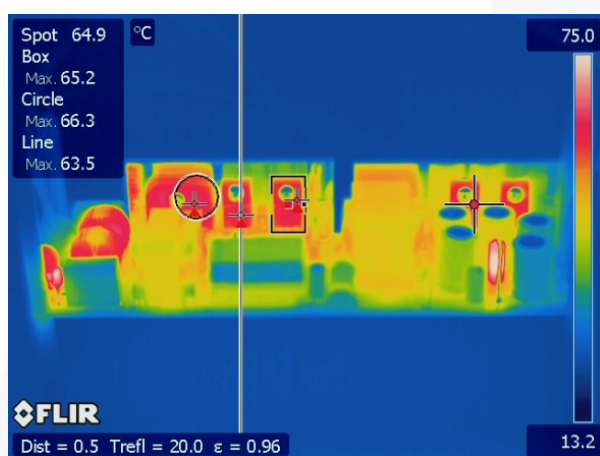


Figure 17. 90 V_{AC} / 60 Hz; Top Side

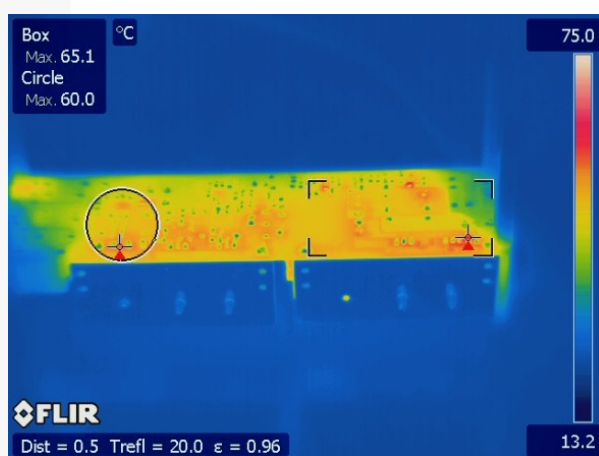


Figure 18. 90 V_{AC} / 60 Hz; Bottom Side



Figure 19. 277 V_{AC} / 60 Hz; Top Side

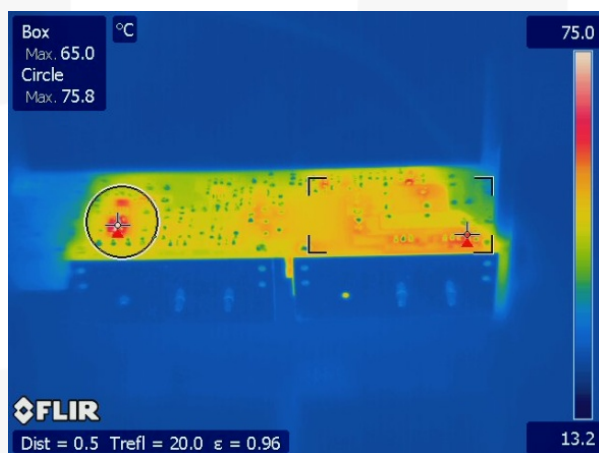


Figure 20. 277 V_{AC} / 60 Hz; Bottom Side

8.6. Startup Time

Figure 21 and Figure 22 show the typical startup performance on the board. A longer startup time to release the UVLO function can be achieved on the IC at 90 V_{AC} condition rather than 277 V_{AC} condition. This time normally depends on the starting resistor and capacitor on the board.

| Input Voltage | Turn On Time | Remark |
|-----------------------------|--------------|--------|
| 90 V _{AC} / 60 Hz | 0.872 s | < 1 s |
| 277 V _{AC} / 60 Hz | 0.271 s | |

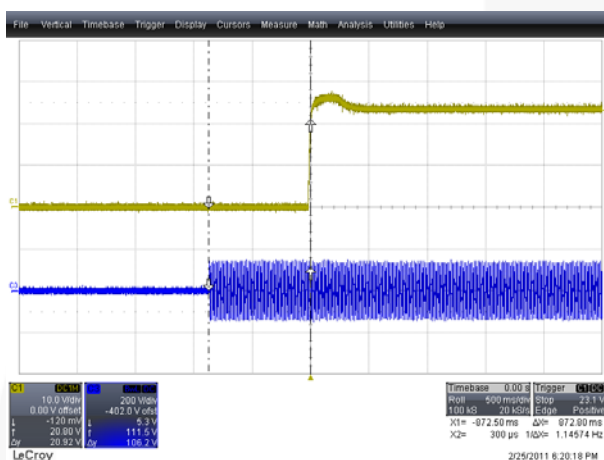


Figure 21. 90 V_{AC} / 60 Hz, CH1 (Yellow): V_{OUT}, CH3 (Blue): V_{IN}

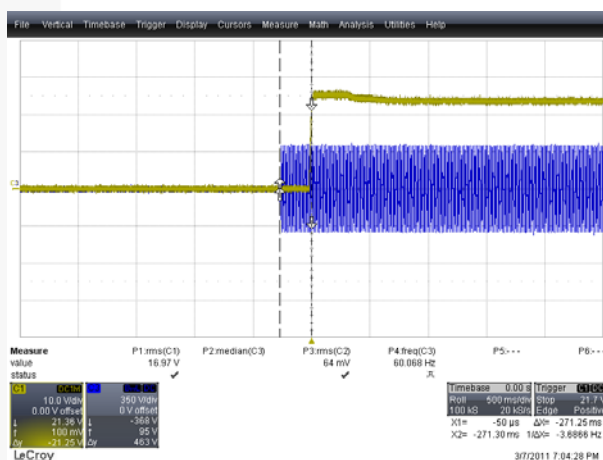


Figure 22. 277 V_{AC} / 60 Hz, CH1 (Yellow): V_{OUT}, CH3 (Blue): V_{IN}

Figure 23 through Figure 26 show the typical startup performance of PFC circuit on the board.

| Input Voltage | Turn-On Time | Remark |
|-----------------------------|--------------|--------|
| 90 V _{AC} / 60 Hz | 0.584 s | < 1 s |
| 115 V _{AC} / 60 Hz | 0.535 s | |
| 230 V _{AC} / 60 Hz | 0.320 s | |
| 277 V _{AC} / 60 Hz | 0.242 s | |

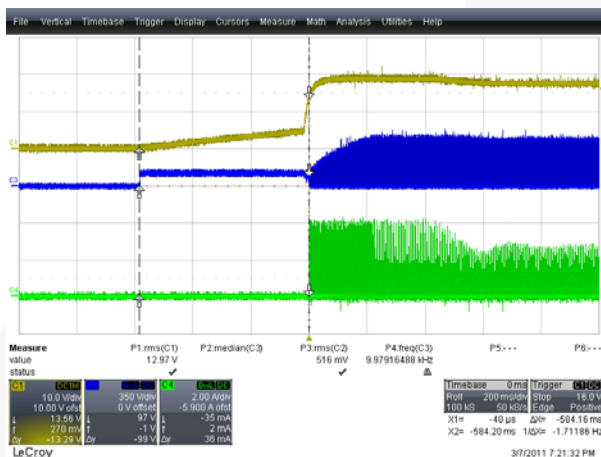


Figure 23. 90 V_{AC} / 60 Hz, CH2 (Red): V_{CC}(PFC), CH3 (Blue): V_{DS}(PFC), CH4 (Green): I_{DS}(PFC)

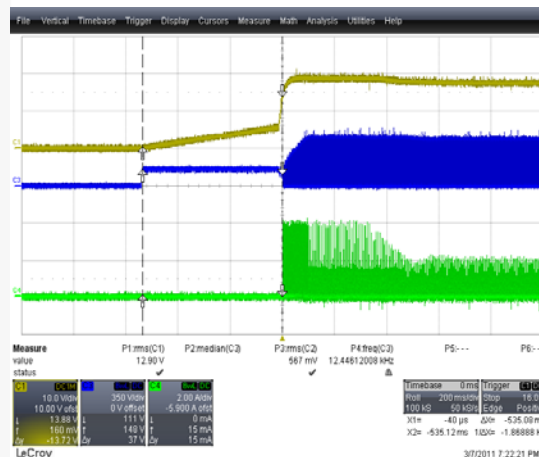


Figure 24. 115 V_{AC} / 60 Hz, CH2 (Red): V_{CC}(PFC), CH3 (Blue): V_{DS}(PFC), CH4 (Green): I_{DS}(PFC)

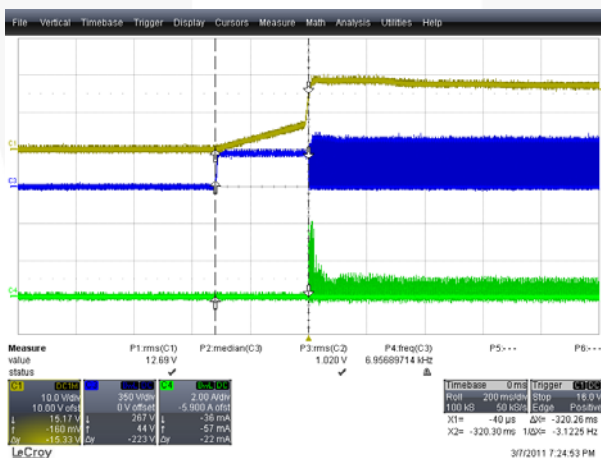


Figure 25. 230 V_{AC} / 60 Hz, CH2 (Red): V_{CC}(PFC), CH3 (Blue): V_{DS}(PFC), CH4 (Green): I_{DS}(PFC)

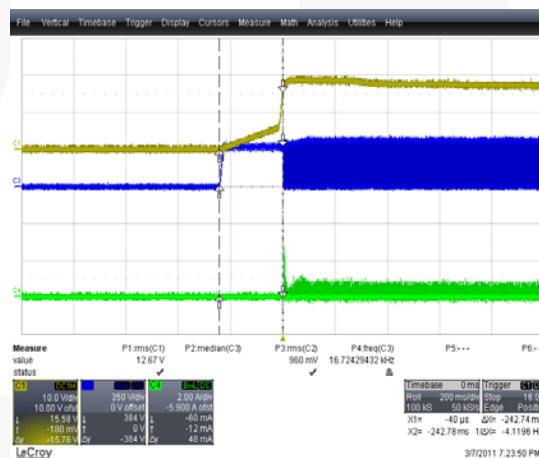


Figure 26. 277 V_{AC} / 60 Hz, CH2 (Red): V_{CC}(PFC), CH3 (Blue): V_{DS}(PFC), CH4 (Green): I_{DS}(PFC)

Figure 27 through Figure 30 show the typical startup performance of the QR flyback circuit on the board.

| Input Voltage | Turn On Time | Remark |
|-----------------------------|--------------|--------|
| 90 V _{AC} / 60 Hz | 0.878 s | < 1 s |
| 115 V _{AC} / 60 Hz | 0.677 s | |
| 230 V _{AC} / 60 Hz | 0.351 s | |
| 277 V _{AC} / 60 Hz | 0.320 s | |

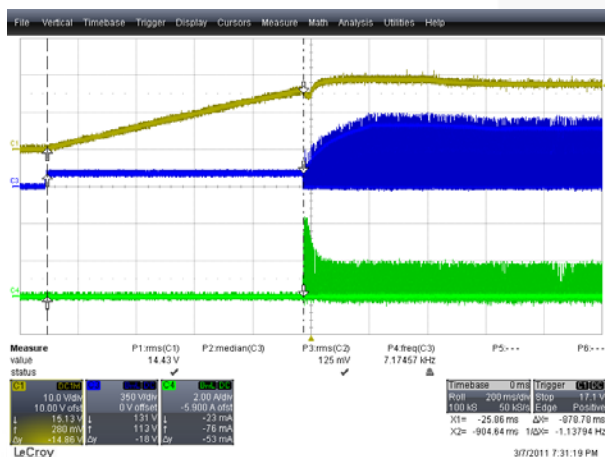


Figure 27. 90 V_{AC} / 60 Hz, CH1 (Yellow): V_{CC}(QR), CH3 (Blue): V_{DS}(QR), CH4 (Green): I_{DS}(QR)

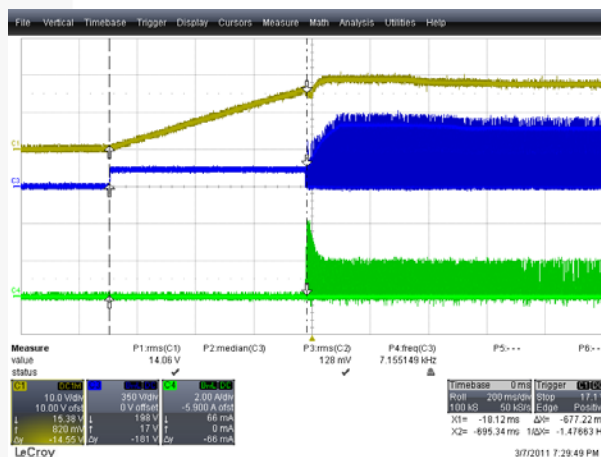


Figure 28. 115 V_{AC} / 60 Hz, CH1 (Yellow): V_{CC}(QR), CH3 (Blue): V_{DS}(QR), CH4 (Green): I_{DS}(QR)

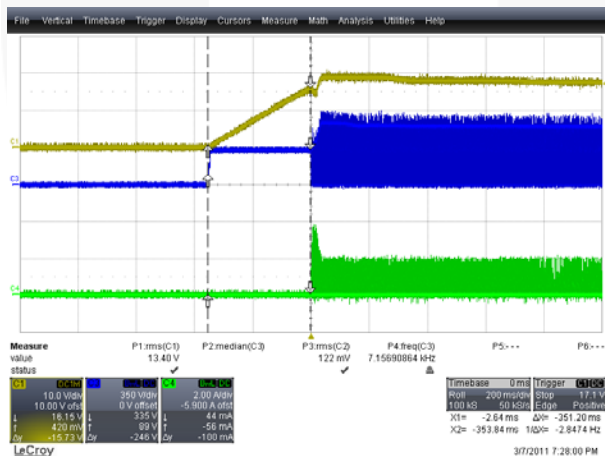


Figure 29. 230 V_{AC} / 60 Hz, CH1 (Yellow): V_{CC}(QR), CH3 (Blue): V_{DS}(QR), CH4 (Green): I_{DS}(QR)

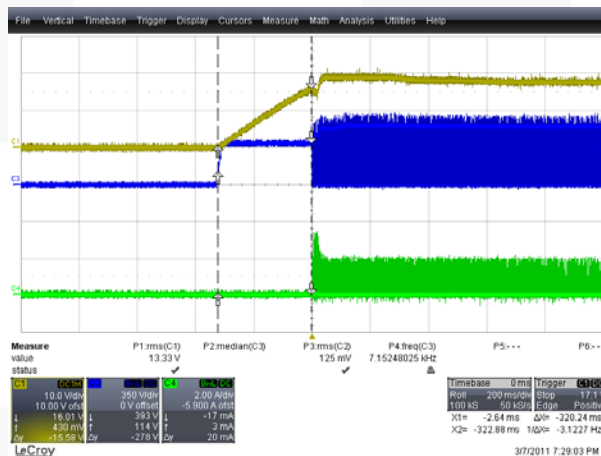


Figure 30. 277 V_{AC} / 60 Hz, CH1 (Yellow): V_{CC}(QR), CH3 (Blue): V_{DS}(QR), CH4 (Green): I_{DS}(QR)

8.7. Operation Waveforms

Normal Operation

Figure 31 through Figure 34 show the input current waveforms on the board at different input voltage conditions.

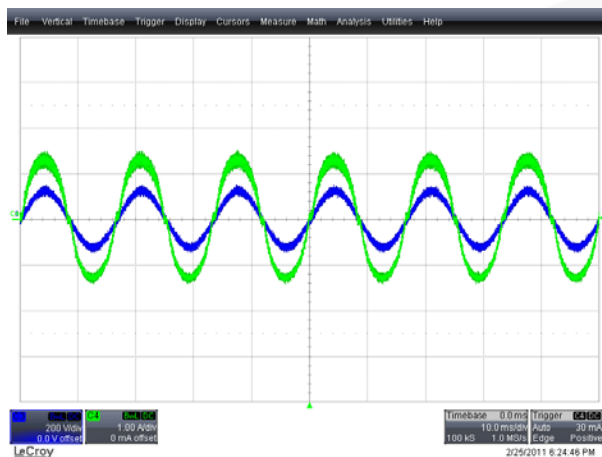


Figure 31. 90 V_{AC} / 60 Hz, CH1 (Yellow): V_{CC(QR)}, CH3 (Blue): V_{DS(QR)}, CH4 (Green): I_{DS(QR)}

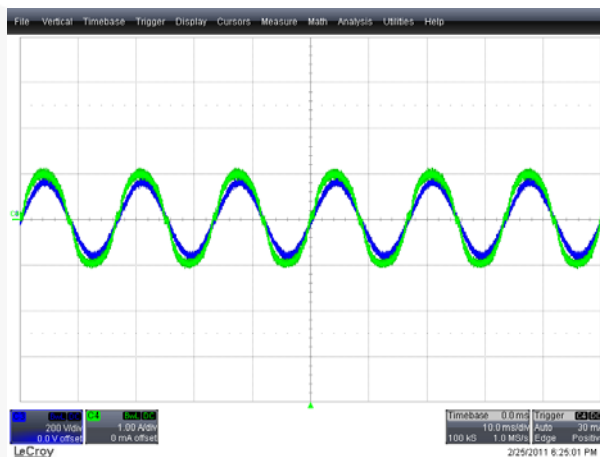


Figure 32. 115 V_{AC} / 60 Hz, CH1 (Yellow): V_{CC(QR)}, CH3 (Blue): V_{DS(QR)}, CH4 (Green): I_{DS(QR)}

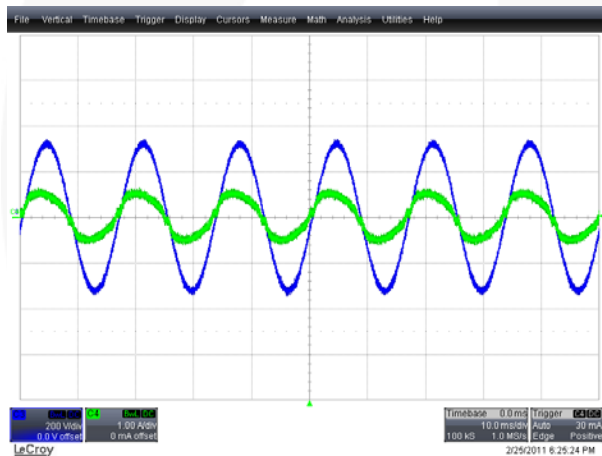


Figure 33. 230 V_{AC} / 60 Hz, CH3 (Blue): V_{IN}, CH4 (Green): I_{IN}

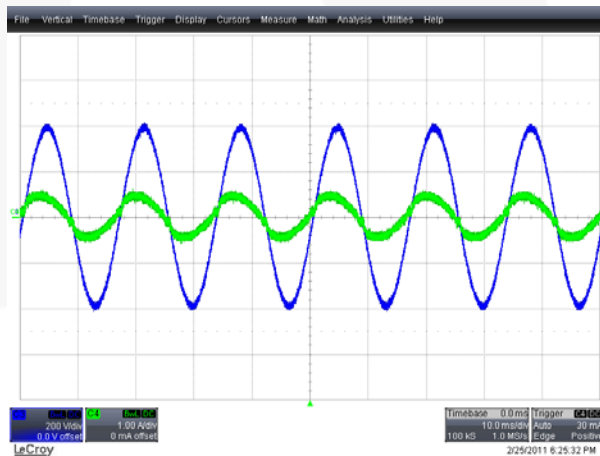
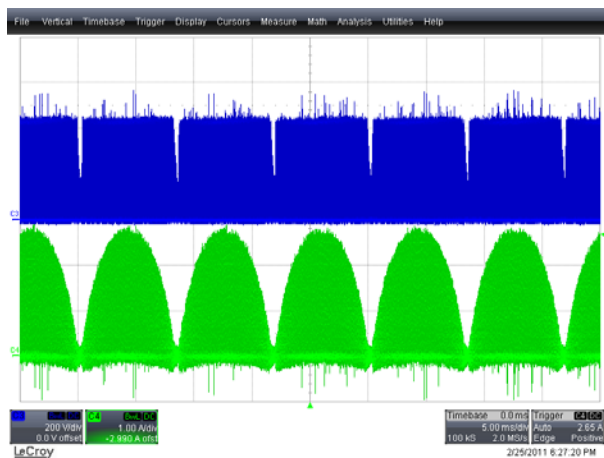
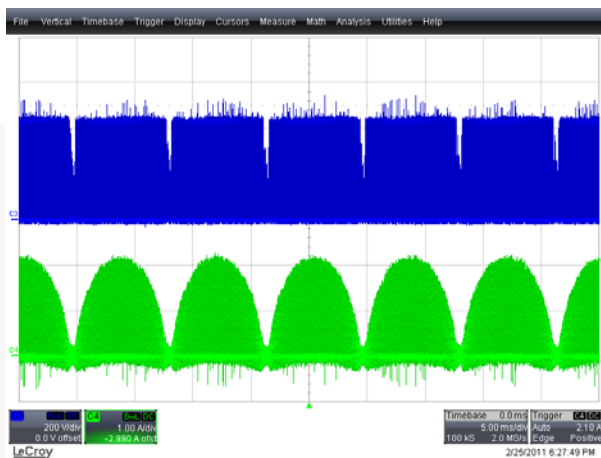


Figure 34. 277 V_{AC} / 60 Hz, CH3 (Blue): V_{IN}, CH4 (Green): I_{IN}

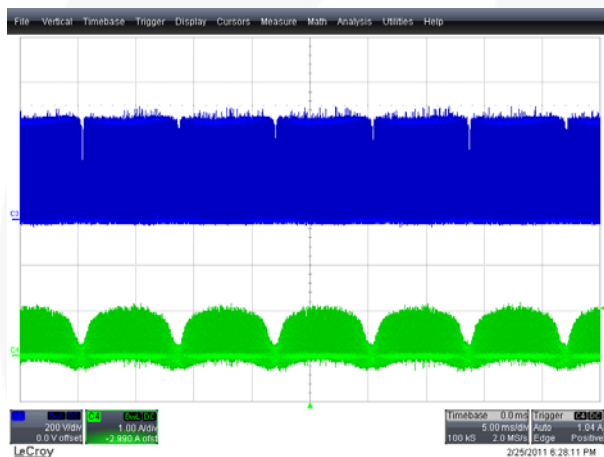
Figure 35 through Figure 38 show the V_{DS} and I_{DS} waveform of the MOSFET (PFC) on the board at different input voltage conditions.



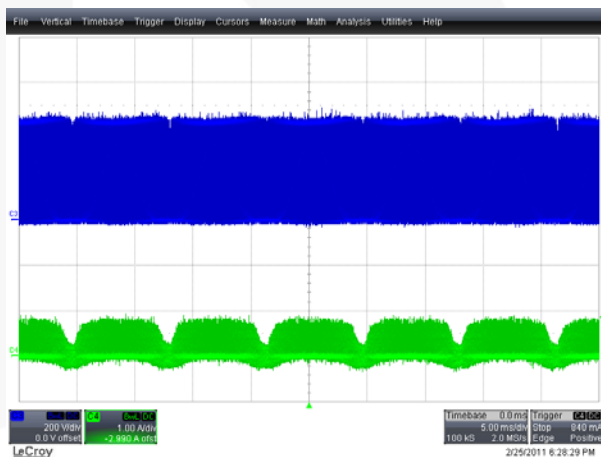
**Figure 35. 90 V_{AC} / 60 Hz, CH3 (Blue):
 $V_{DS(PFC)}$, CH4 (Green): $I_{DS(PFC)}$**



**Figure 36. 115 V_{AC} / 60 Hz, CH3 (Blue): $V_{DS(PFC)}$,
CH4 (Green): $I_{DS(PFC)}$**



**Figure 37. 230 V_{AC} / 60 Hz, CH3 (Blue):
 $V_{DS(PFC)}$, CH4 (Green): $I_{DS(PFC)}$**



**Figure 38. 277 V_{AC} / 60 Hz, CH3 (Blue): $V_{DS(PFC)}$,
CH4 (Green): $I_{DS(PFC)}$**

Normal Operation of MOSFET (QR)

Figure 39 and Figure 40 show the V_{DS} and I_{DS} waveforms of the MOSFET (QR) at different input voltage conditions.

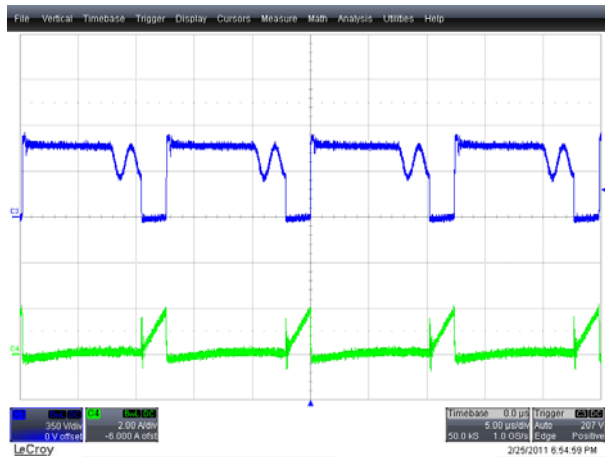


Figure 39. 90 V_{AC} / 60 Hz, CH3 (Blue): $V_{DS}(QR)$, CH4 (Green): $I_{DS}(QR)$

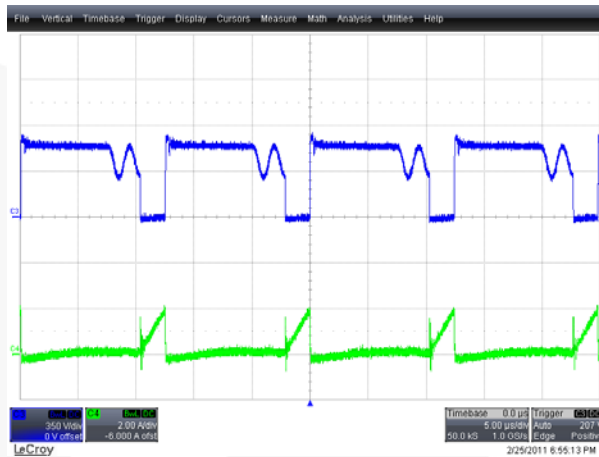


Figure 40. 277 V_{AC} / 60 Hz, CH3 (Blue): $V_{DS}(QR)$, CH4 (Green): $I_{DS}(QR)$

Normal Operation of Rectifier

Figure 41 and Figure 42 show the V_{AK} and I_{AK} waveforms of the rectifier at different input voltage conditions.

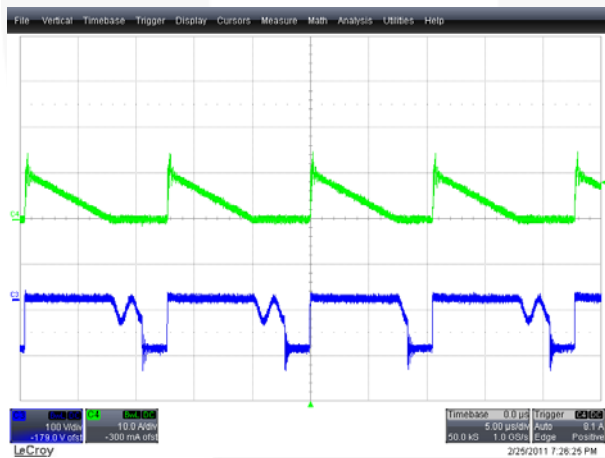


Figure 41. 90 V_{AC} / 60 Hz, CH3 (Blue): $V_{AK}(Rectifier)$, CH4 (Green): $I_{AK}(Rectifier)$

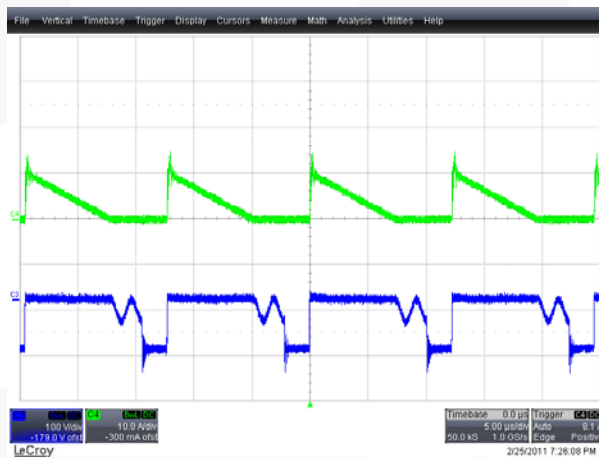


Figure 42. 277 V_{AC} / 60 Hz, CH3 (Blue): $V_{AK}(Rectifier)$, CH4 (Green): $I_{AK}(Rectifier)$

8.8. Short-Circuit Protection

Output-Short Protection

Figure 43 and Figure 44 show the V_{DS} and I_{DS} waveforms of the MOSFET (QR) at short-load condition. The IC repeats ON and OFF functions in this mode.

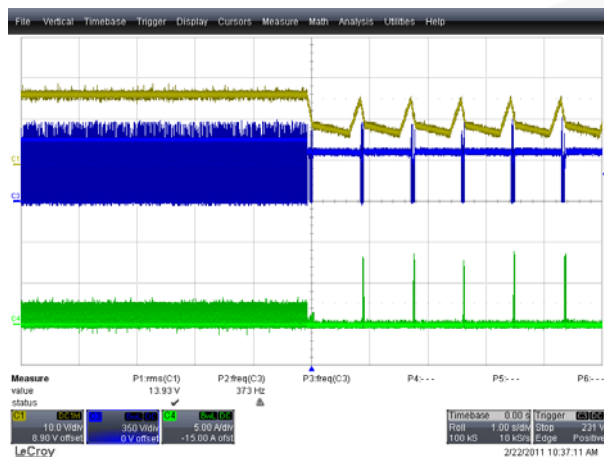


Figure 43. 90 V_{AC} / 60 Hz, CH1 (Yellow): V_{CC(QR)}, CH3 (Blue): V_{DS(QR)}, CH4 (Green): I_{DS(QR)}

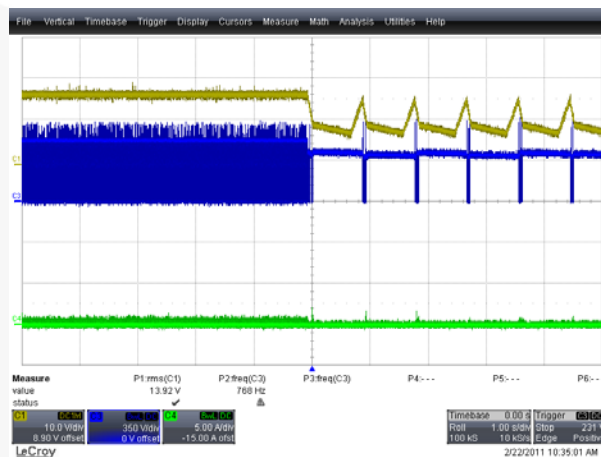


Figure 44. 277 V_{AC} / 60 Hz, CH1 (Yellow): V_{CC(QR)}, CH3 (Blue): V_{DS(QR)}, CH4 (Green): I_{DS(QR)}

Auto-Recovery Protection

Figure 45 and Figure 46 show the V_{DS} and I_{DS} waveforms of the MOSFET (QR) when short circuits at output load were removed.

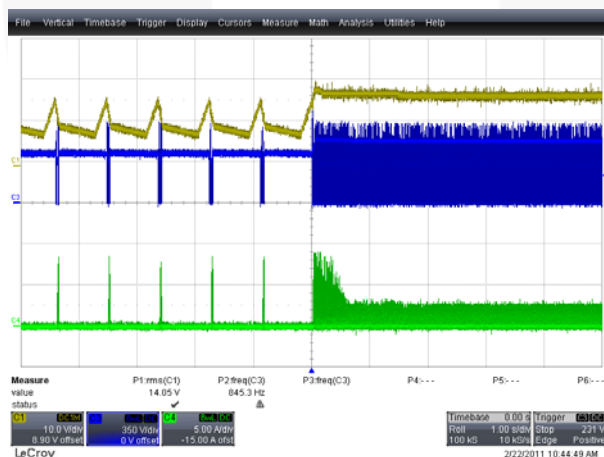


Figure 45. 90 V_{AC} / 60 Hz, CH1 (Yellow): V_{CC(QR)}, CH3 (Blue): V_{DS(QR)}, CH4 (Green): I_{DS(QR)}

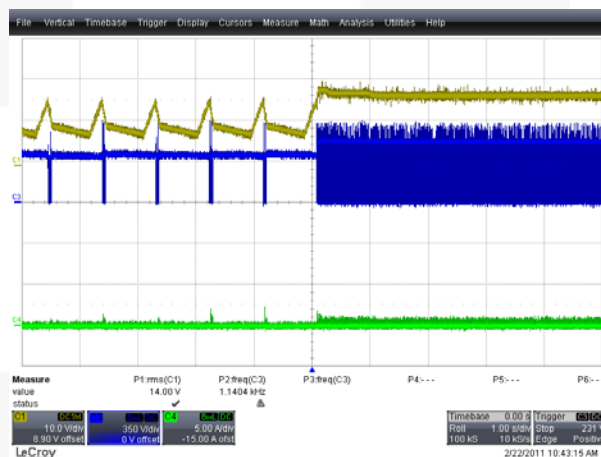


Figure 46. 277 V_{AC} / 60 Hz, CH1 (Yellow): V_{CC(QR)}, CH3 (Blue): V_{DS(QR)}, CH4 (Green): I_{DS(QR)}

8.9. Stress of the MOSFET & Rectifier

MOSFET Voltage Stress of PFC

Figure 47 through Figure 50 shows the voltage stress on the MOSFET of the PFC at startup time with rated load condition.

| | 90 V _{AC} / 60 Hz | 115 V _{AC} / 60 Hz | 230 V _{AC} / 60 Hz | 277 V _{AC} / 60 Hz | Remark |
|-------------------------------|-------------------------------|--------------------------------|--------------------------------|--------------------------------|-----------------|
| MOSFET (V _{DS}) PFC | 522 V | 511 V | 500 V | 476 V | 600 V / 16 A |
| MOSFET (I _{DS}) PFC | 4.64 A | 4.10 A | 4.00 A | 1.20 A | |
| MOSFET (V _{DS}) QR | 686 V | 700 V | 686 V | 668 V | 800 V / 8 A |
| MOSFET (I _{DS}) QR | 4.30 A | 4.18 A | 3.70 A | 3.62 A | |
| Rectifier (V _{AK}) | 166 V | 164 V | 160 V | 162 V | 200 V / 40 A |
| Rectifier (I _{AK}) | 23.7 A | 26.4 A | 23.6 A | 23.7 A | |

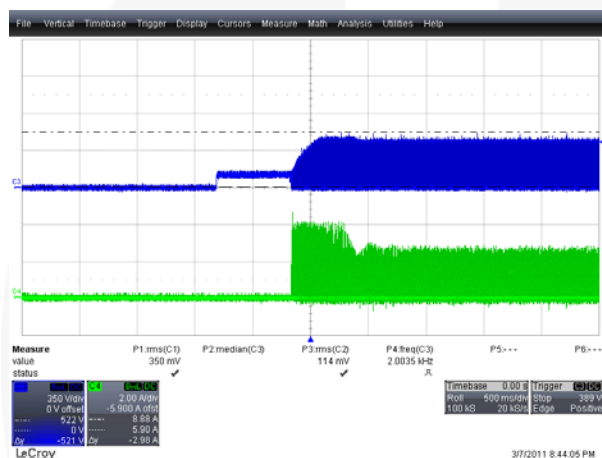


Figure 47. 90 V_{AC} / 60 Hz, CH3 (Blue): V_{DS},
CH4 (Green): I_{DS}

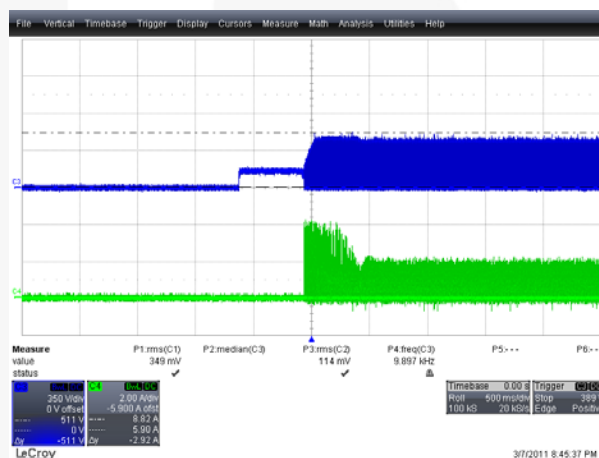


Figure 48. 115 V_{AC} / 60 Hz, CH3 (Blue): V_{DS},
CH4 (Green): I_{DS}

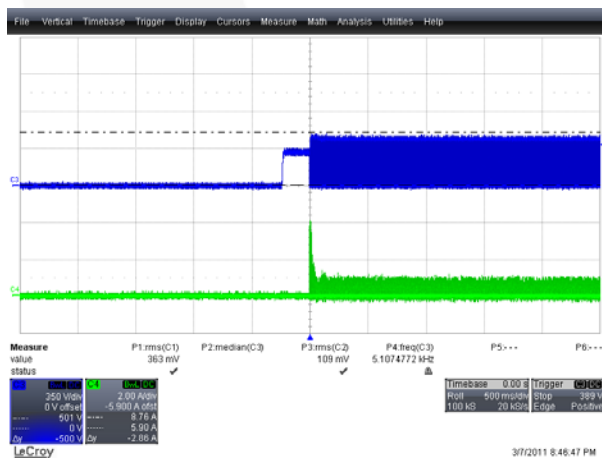


Figure 49. 230 V_{AC} / 60 Hz, CH3 (Blue): V_{DS},
CH4 (Green): I_{DS}

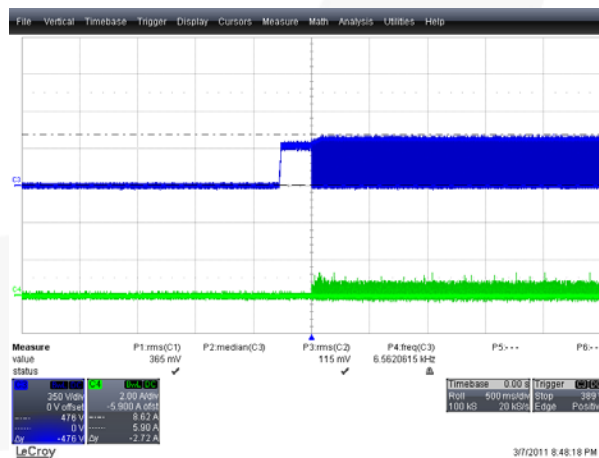


Figure 50. 277 V_{AC} / 60 Hz, CH3 (Blue): V_{DS},
CH4 (Green): I_{DS}

Figure 51 through Figure 54 show the current stress on the MOSFET of PFC at startup time with the rated load condition.

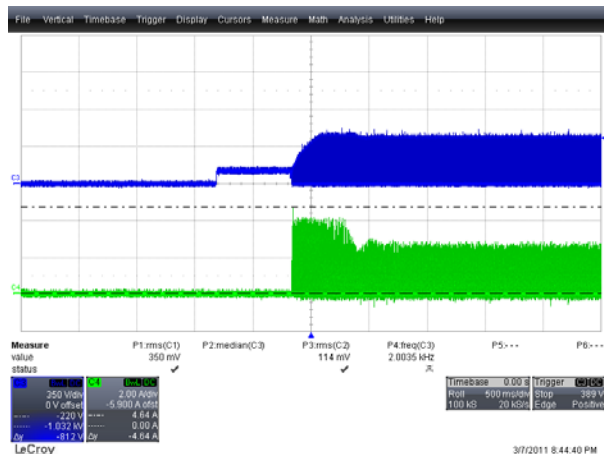


Figure 51. 90 V_{AC} / 60 Hz, CH3 (Blue): V_{DS}, CH4 (Green): I_{DS}

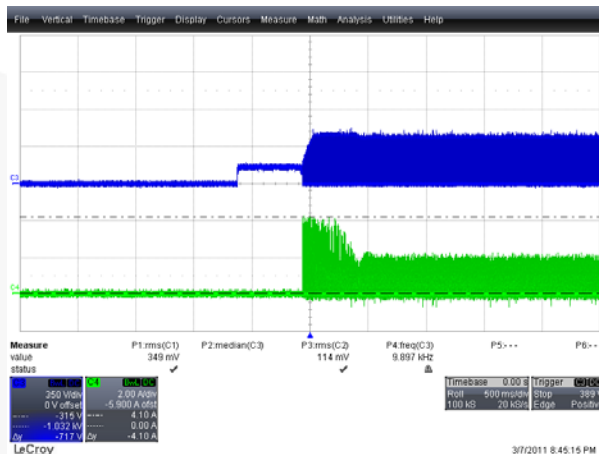


Figure 52. 115 V_{AC} / 60 Hz, CH3 (Blue): V_{DS}, CH4 (Green): I_{DS}

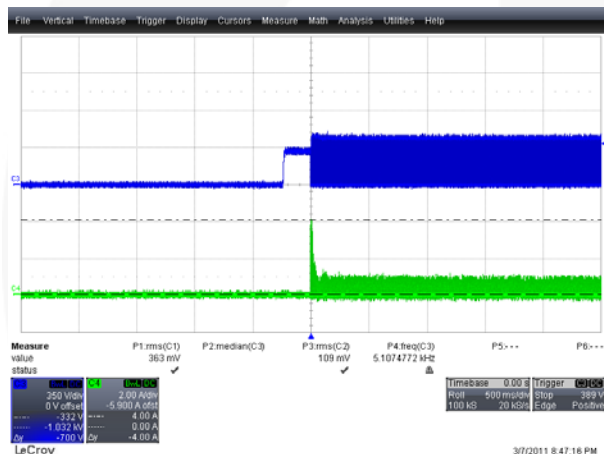


Figure 53. 230 V_{AC} / 60 Hz, CH3 (Blue): V_{DS}, CH4 (Green): I_{DS}

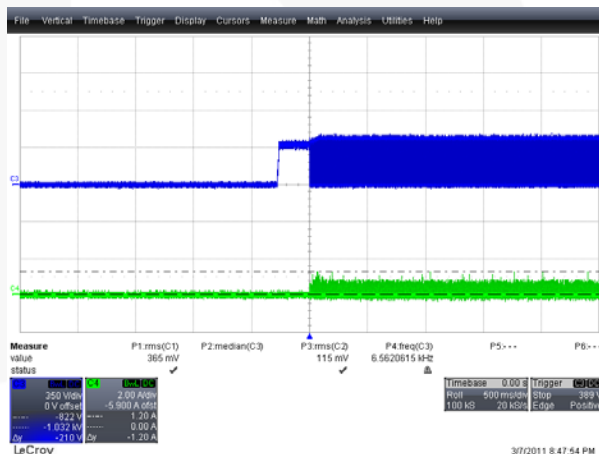


Figure 54. 277 V_{AC} / 60 Hz, CH3 (Blue): V_{DS}, CH4 (Green): I_{DS}

MOSFET Voltage Stress of QR Flyback

Figure 55 through Figure 58 shows the voltage stress on the MOSFET of the QR flyback circuit at startup time with the rated load condition.

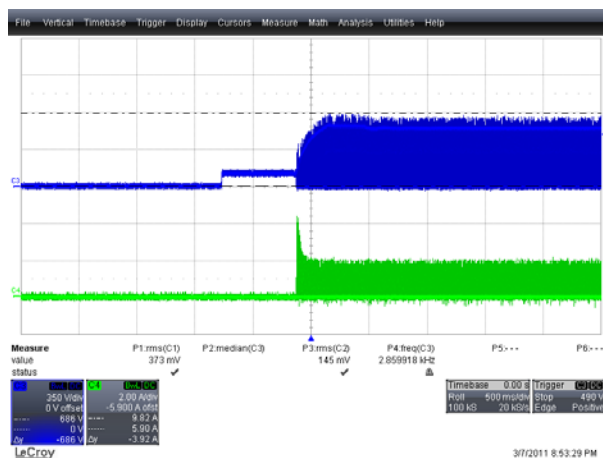


Figure 55. 90 V_{AC} / 60 Hz, CH3 (Blue): V_{DS}, CH4 (Green): I_{DS}

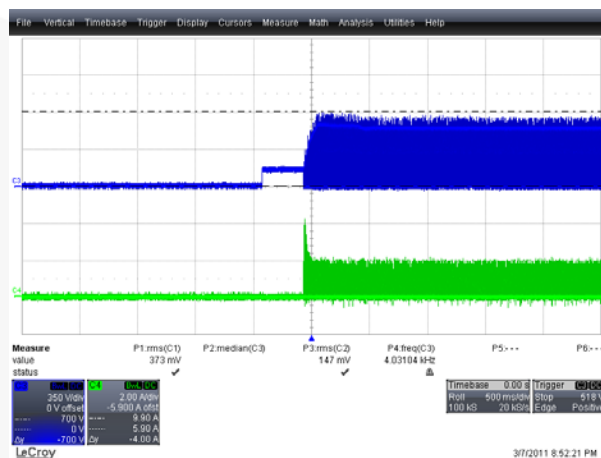


Figure 56. 115 V_{AC} / 60 Hz, CH3 (Blue): V_{DS}, CH4 (Green): I_{DS}

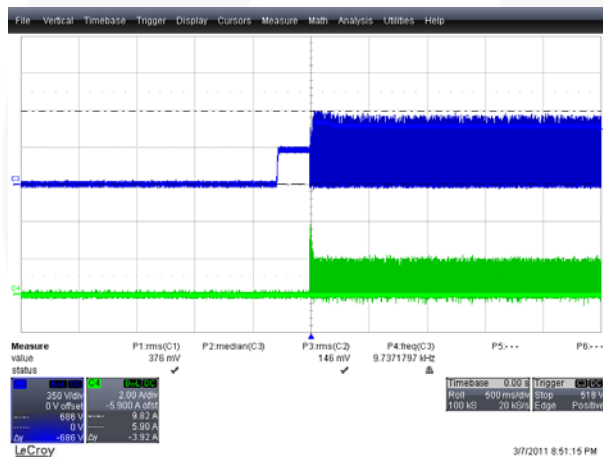


Figure 57. 230 V_{AC} / 60 Hz, CH3 (Blue): V_{DS}, CH4 (Green): I_{DS}

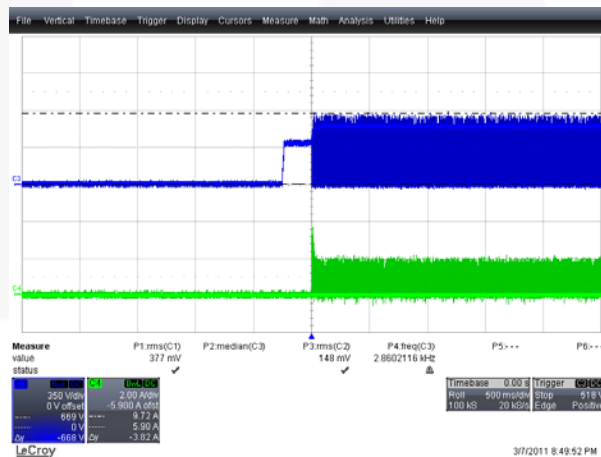


Figure 58. 277 V_{AC} / 60 Hz, CH3 (Blue): V_{DS}, CH4 (Green): I_{DS}

Figure 59 through Figure 62 show the current stress on the MOSFET of the QR flyback circuit at startup time with rated load condition.

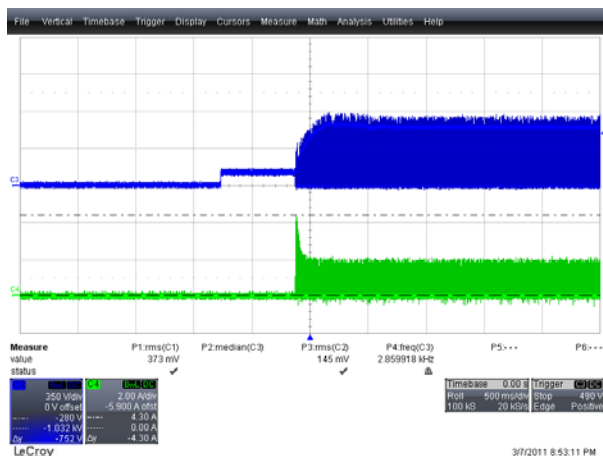


Figure 59. 90 V_{AC} / 60 Hz, CH3 (Blue): V_{DS}, CH4 (Green): I_{DS}

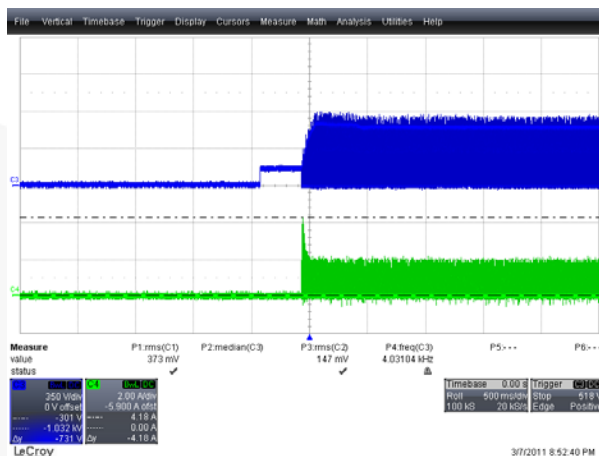


Figure 60. 115 V_{AC} / 60 Hz, CH3 (Blue): V_{DS}, CH4 (Green): I_{DS}

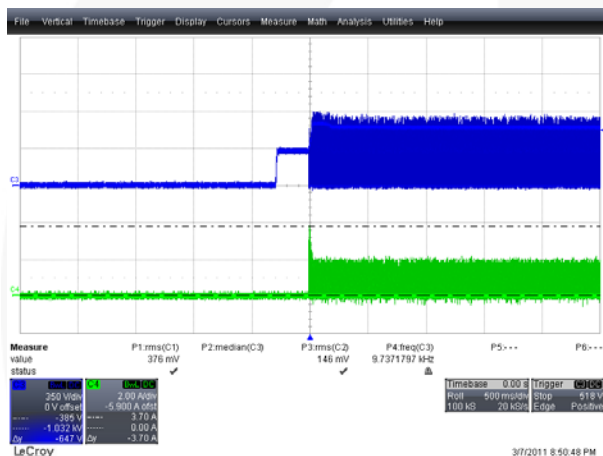


Figure 61. 230 V_{AC} / 60 Hz, CH3 (Blue): V_{DS}, CH4 (Green): I_{DS}

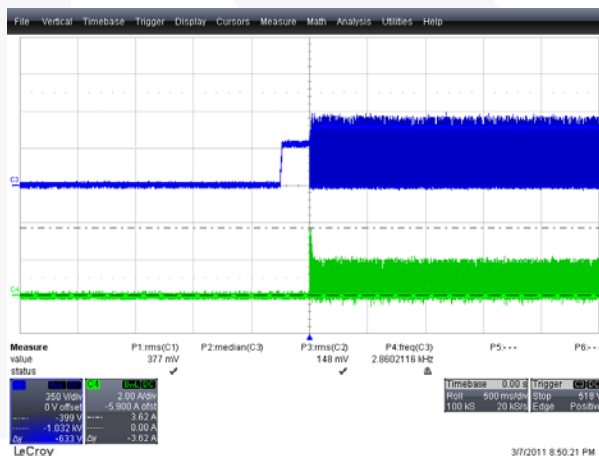


Figure 62. 277 V_{AC} / 60 Hz, CH3 (Blue): V_{DS}, CH4 (Green): I_{DS}

Rectifier Voltage Stress

Figure 63 through Figure 66 show the voltage stress on the output rectifier at startup time with the rated load condition.

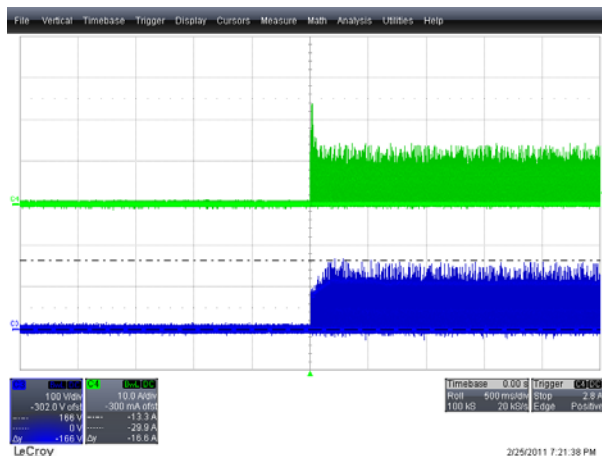


Figure 63. 90 V_{AC} / 60 Hz, CH3 (Blue): V_{AK}, CH4 (Green): I_{AK}

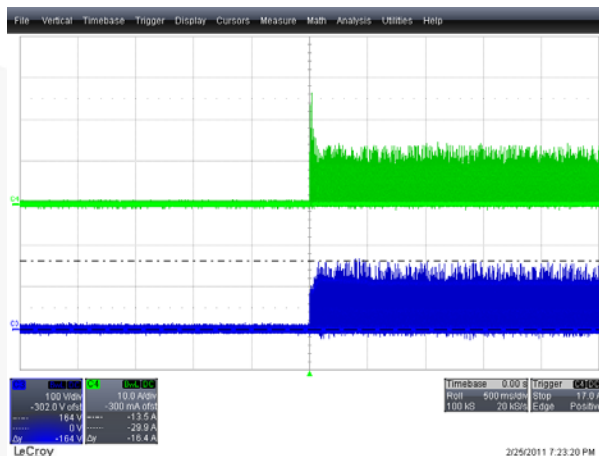


Figure 64. 115 V_{AC} / 60 Hz, CH3 (Blue): V_{AK}, CH4 (Green): I_{AK}

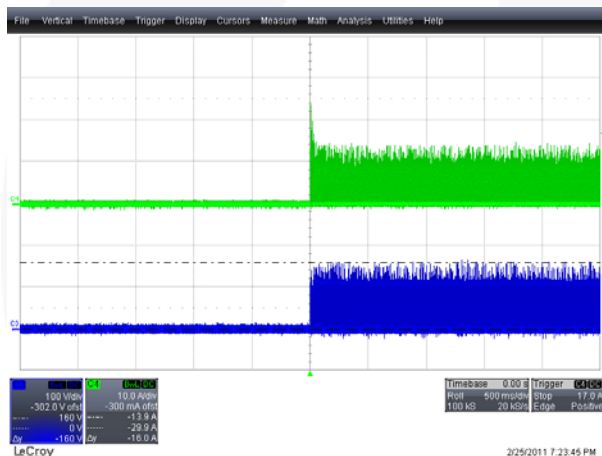


Figure 65. 230 V_{AC} / 60 Hz, CH3 (Blue): V_{AK}, CH4 (Green): I_{AK}

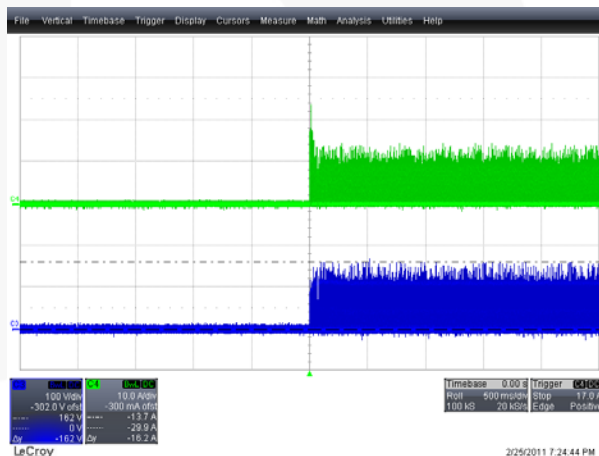


Figure 66. 277 V_{AC} / 60 Hz, CH3 (Blue): V_{AK}, CH4 (Green): I_{AK}

Rectifier Current Stress

Figure 67 through Figure 70 show the current stress on the output rectifier at startup time under the rated load condition.

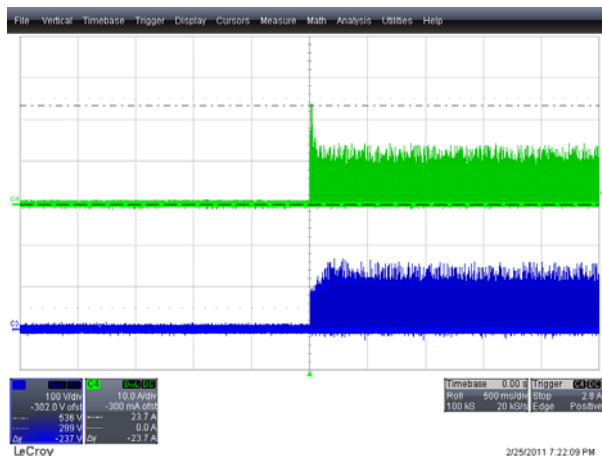


Figure 67. 90 V_{AC} / 60 Hz, CH3 (Blue): V_{AK}, CH4 (Green): I_{AK}

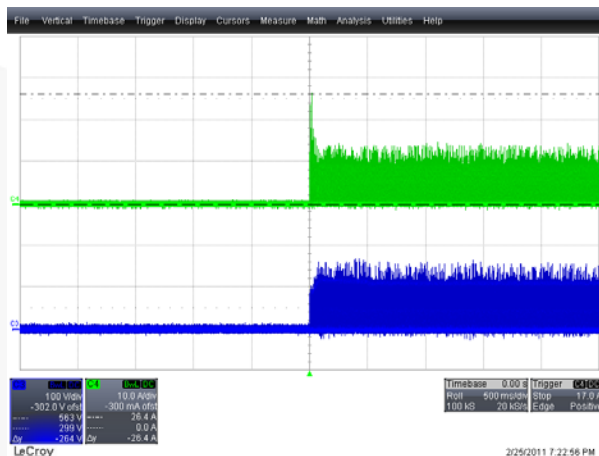


Figure 68. 115 V_{AC} / 60 Hz, CH3 (Blue): V_{AK}, CH4 (Green): I_{AK}

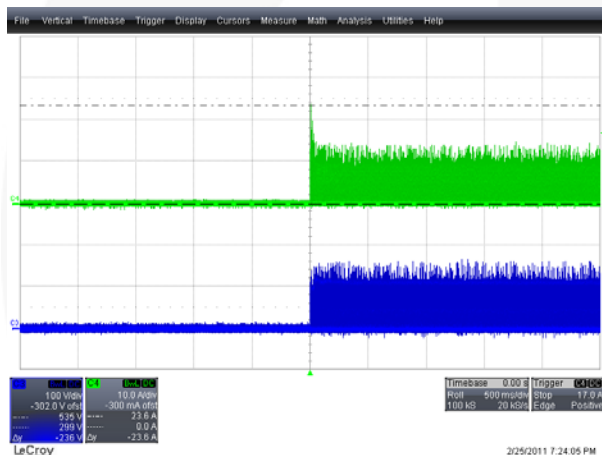


Figure 69. 230 V_{AC} / 60 Hz, CH3 (Blue): V_{AK}, CH4 (Green): I_{AK}

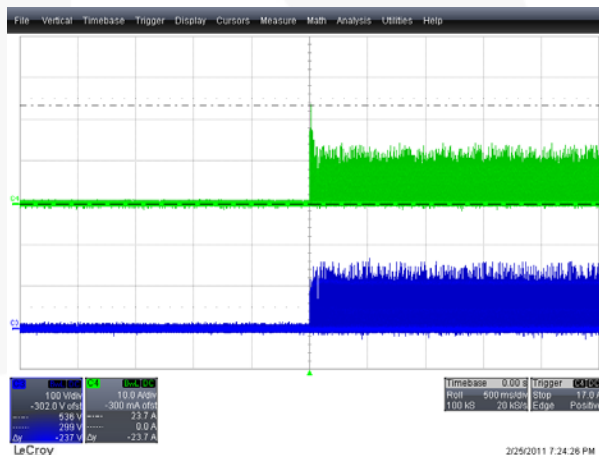


Figure 70. 277 V_{AC} / 60 Hz, CH3 (Blue): V_{AK}, CH4 (Green): I_{AK}

8.10. Electromagnetic Interference (EMI)

All measurements were conducted in observance of CISPR22 criteria.

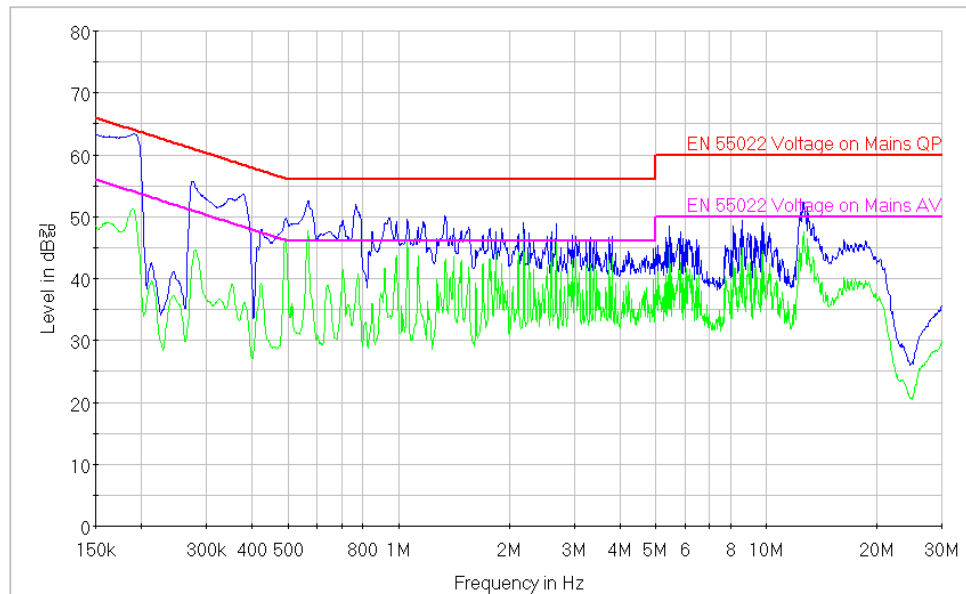


Figure 71. EMI Results (Conducted Emission-Line at 220 V_{AC}, Full-Load (24 V / 2.9 A))

9. Revision History

| Rev. | Date | Description |
|-------|-----------|---|
| 1.0.0 | May 2012 | Initial Release |
| 1.0.1 | Oct. 2012 | Modified, edited, formatted document. Changed User Guide number from FEB-L008 to FEBFL6961FL6300_L08U070A |
| | | |
| | | |

WARNING AND DISCLAIMER

Replace components on the Evaluation Board only with those parts shown on the parts list (or Bill of Materials) in the Users' Guide. Contact an authorized Fairchild representative with any questions.

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